

# Nitoflor FC140



## High performance epoxy resin floor coating

### Uses

To provide a hard wearing, easily cleaned, attractive floor coating in areas where high resistance to chemical attack is required. It is suitable for use in production assembly areas, workshops, dairies, soft drinks production and bottling plants, kitchens, showrooms etc. It is particularly suitable in wet working areas and where chemical spillage is likely, e.g. plating shops, processing plants, dye works etc.

It can also be used as a final coating and sealer for epoxy floor screeds to provide a more durable and easily cleaned surface where high impact is desirable.

A clear version is also available to seal Terrazo and other type of floors. Typical areas of application include:-

- Airport Lounge, terminals etc.
- Hospitals
- Shopping malls & convention centres
- Pharmaceuticals plants
- Educational institutions
- Residential/Commercial buildings

### Advantages

- Hard wearing - durable, low maintenance costs
- High resistance to a wide range of industrial chemicals
- Hygienic - impervious finish provides easily cleaned surface
- Attractive - available in a range of colours to improve the working environment

### Standards compliance

Nitoflor FC140 complies with BS 476, Part 7: 1971 - Class 1 spread of flame.

### Description

Nitoflor FC140 is a two-component solvent based, epoxy resin coating system supplied in pre-weighed packs ready for on-site mixing and use.

The cured film forms a hard but flexible coating with excellent adhesion to clean concrete, sand/cement and granolithic screeds, and certain metal surfaces. It cures to a semi-gloss, impervious finish which is easily cleaned.

The product is available in a range of standard colours and is also available in a clear grade.

### Technical support

Fosroc offers a comprehensive range of high performance, high quality flooring, jointing and repair products for both new and existing floor surfaces. In addition, the company offers a technical support service to specifiers, end users and contractors. It is also able to offer on-site technical assistance.

### Design criteria

Nitoflor FC140 is designed for application in two coats to achieve a total dry film thickness of 90 microns.

Substrates should be dry and not suffer, or be likely to suffer, from rising damp. If necessary, suitable damp-proof membranes should be installed to prevent this. Substrates should not have a relative humidity greater than 75% at the time of installation.

### Properties

The values given below are average figures achieved in laboratory tests at 25°C and 35°C. Actual values obtained on site may show minor variations from those quoted.

	@ 25°C	@ 35°C
<b>Pot life*</b>	4 hrs	1.5 hrs
<b>Time between coats</b>	6-24 hrs	4-16 hrs
<b>Initial hardness</b>	24 hrs	18 hrs
<b>Full cure</b>	7 days	5 days
<b>Wet film thickness (per single coat)</b>	100 microns	
<b>Total dry film thickness (2 coats)</b>	90 microns	

**Note:** After the pot life has expired, the material, although not hardened, increases in viscosity and the characteristics of the product change. Excess material should be discarded after this point.

### Chemical properties

Nitoflor FC140 is resistant to a wide range of chemicals. Few of them are listed below. Specific data will be available upon request.

<b>Sodium hydroxide 25%</b>	: Resistant
<b>Citric Acid 10%</b>	: Resistant
<b>Hydrochloric Acid (10%)</b>	: Resistant
<b>Lactic Acid (10%)</b>	: Resistant
<b>Phosphoric acid (10%)</b>	: Resistant
<b>Petrol</b>	: Resistant
<b>Engine Oil</b>	: Resistant
<b>Sulphuric Acid (10%)</b>	: Resistant

**Note:** Colour change may occur but no change in protective performance.

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Good housekeeping is essential in areas where chemical spillage is likely to occur. It is especially important that such spillage should not be allowed to dry since very much higher concentrations of chemicals will then result.

## Specification

### Epoxy floor coating

The floor coating shall be Nitoflor FC140, a two-component solvent based epoxy suitable for application by spray, brush or lambswool roller. The coating shall be applied in two coats to achieve a total dry film thickness of 90 microns (w.f.t. 100 microns/coat).

## Instructions for use

### Surface preparation

It is essential that Nitoflor FC140 is applied to sound, clean, dry substrates in order to achieve maximum adhesion between the floor coating and substrate.

Because Nitoflor FC140 is a relatively thin coating, the substrate must be fine textured. Any surface irregularities may show through causing excessive wear on high spots and changing the perceived colour of the coating.

### New concrete floors

These should normally have been placed for at least 28 days and have a moisture content of less than 5%. Floors should be sound and free from contamination such as oil and grease, mortar and paint splashes or curing compound residues. Excessive laitance can be removed by the use of light mechanical scabbling, grinding or grit/captive blasting methods. Dust and other debris should then be removed by vacuum cleaning.

### Old concrete floors

A sound, clean substrate is essential to achieve maximum adhesion. Remove laitance by light mechanical scabbling, grinding or grit/captive blasting. Oil and grease penetration should be removed by the use of a proprietary chemical degreaser or by hot compressed air treatment.

Any porous areas or surface should be primed using Nitoprime 25 or 31. Damp surface: Nitoprime 25DS.

### Steel substrates

Steel substrates should be grit blasted to surface quality SA 2½ (BS 4232: Second Quality) and primed with a single coat of Nitocote Primer Sealer.

### Epoxy screeds

Nitoflor FC140 can be applied to Fosroc epoxy resin screeds. High spots or trowel marks should be rubbed down and dust and other debris removed by vacuum cleaning.

## Mixing

The base and hardener components of Nitoflor FC140 should be thoroughly stirred before the two are mixed together. The entire contents of the hardener container should be poured into the base container and the two materials mixed thoroughly, then add the colour pot and mix for at least 3 minutes. The use of a heavy-duty slow speed, flameproof or air driven drill fitted with a Fosroc Mixing Paddle (MR3) is desirable. Mix these components in the quantities supplied taking care to ensure all containers are scraped clean. Do not add solvent thinners at any time.

## Application

The mixed Nitoflor FC140 should be applied to the prepared surface using airless spray, brush or lambswool roller. Ensure that the area is completely coated and that 'ponding' of the material does not occur.

The second coat may be applied as soon as the first coat has initially dried (typically 12 to 18 hours). The time will be dependent on the type of surface and the ambient conditions.

## Vertical application

Where required, Nitoflor FC140 can also be applied to vertical surfaces (e.g. a skirting), however the w.f.t. per coat may need to be reduced to avoid sagging. An additional coat may be applied to achieve the same final d.f.t. of 90 microns.

## Maintenance

The service life of a floor can be considerably extended by good housekeeping practices. Regular cleaning of Nitoflor FC140 may be carried out using a rotary scrubbing machine with a water miscible cleaning agent or by hot water washing at temperatures up to 50°C.

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## Cleaning

Nitoflor FC140 should be removed from tools and equipment with Fosroc Solvent 102 immediately after use. Hardened material can only be removed mechanically.

## Limitations

- Nitoflor FC140 should not be applied onto surfaces known to or are likely to suffer from rising dampness or have a relative humidity greater than 75% as measured in accordance with BS 8203 Appendix A or by a Hammond concrete/mortar moisture tester type COCO.
- Fosroc does not recommend acid etching as a method of floor preparation. If used, the method should be approved by the project consultant.
- The durability of Nitoflor FC140 in foot traffic areas is reduced in areas of very heavy traffic such as around work benches, drinks machines etc. It is advisable to either:-
  - a) specify additional coats in such areas or,
  - b) specify a higher build system such as Nitoflor FC150\*<sup>†</sup> in such areas.
- Nitoflor FC140 should not be applied to asphalt floors or PVC tiles or sheet.
- In common with all epoxy materials some slight shade changes may be experienced over the long term when placed in adverse exposure conditions. Any such change in shade is not regarded as being detrimental to performance.
- Nitoflor FC140 should not be installed at temperatures below 5°C.

## Estimating

### Supply

<b>Nitoflor FC140</b>	: 5 kg packs
<b>Nitoprime 25</b>	: 5 kg packs
<b>Fosroc Solvent 102</b>	: 5 litre tins

### Coverage

<b>Nitoflor FC140</b>	: 10 m <sup>2</sup> /litre @ 100 microns wft per coat (2 coat application recommended)
<b>Nitoprime 25</b>	: 4.0-5.0 m <sup>2</sup> /kg

**Note:** Coverage figures given are theoretical - due to wastage factors and the variety and nature of substrates, practical coverage figures may be reduced, this will vary with site and application conditions.

## Storage

### Shelf life

Nitoflor FC140 and Fosroc Solvent 102 have a shelf life of 12 months if kept in a dry store between 5°C and 30°C in the original, unopened packs.

### Storage conditions

All products should be stored in accordance with local regulations.

## Precautions

### Health and safety

Nitoflor FC140, Nitoprime 25 and Fosroc Solvent 102 should not come into contact with skin and eyes or be swallowed. Ensure adequate ventilation and avoid inhalation of vapours. Some people are sensitive to resins, hardeners and solvents. Wear suitable protective clothing, gloves, and eye protection. If working in confined areas, suitable respiratory protective equipment must be used. The use of barrier creams provide additional skin protection.

In case of contact with skin, rinse with plenty of clean water, then cleanse with soap and water. Do not use solvent. In case of contact with eyes, rinse immediately with plenty of clean water and seek medical advice. If swallowed, seek medical attention immediately - **do not** induce vomiting.

### Fire

Nitoflor FC140, Nitoprime 25 and Fosroc Solvent 102 are flammable. Keep away from sources of ignition. No smoking. In the event of fire, extinguish with CO<sub>2</sub> or foam. Do not use a water jet.

### Flash points

<b>Nitoflor FC140</b>	: 23°C
<b>Fosroc Solvent 102</b>	: 33°C
<b>Nitoprime 25</b>	: 24 °C

### Disposal

Spillages of component products should be absorbed onto earth, sand or other inert material and transferred to a suitable vessel. Disposal of such spillages or empty packaging should be in accordance with local waste disposal authority regulations.

For further information, refer to the Product Material Safety Data Sheet.

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## Additional Information

Fosroc manufactures a wide range of complementary products which include :

- waterproofing membranes & waterstops
- joint sealants & filler boards
- cementitious & epoxy grouts
- specialised flooring materials

Fosroc additionally offers a comprehensive package of products specifically designed for the repair and refurbishment of damaged concrete. Fosroc's 'Systematic Approach' to concrete repair features the following :

- hand-placed repair mortars
- spray grade repair mortars
- fluid micro-concretes
- chemically resistant epoxy mortars
- anti-carbonation/anti-chloride protective coatings
- chemical and abrasion resistant coatings

For further information on any of the above, please consult your local Fosroc office - as below.

\* Denotes the trademark of Fosroc International Limited

† See separate data sheet



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### Important note

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