# **User Manual**

# Hybrid 1KW-5KW INVERTER / CHARGER

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## **ABOUT THIS MANUAL**

### Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

### Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

## SAFETY INSTRUCTIONS



# WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuses (3 pieces of 40A, 32VDC for 1KW, 4 pieces of 40A, 32VDC for 2KW and 1 piece of 200A, 58VDC for 3KW, 4KW and 5KW) are provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

## INTRODUCTION

This hybrid PV inverter can provide power to connected loads by utilizing PV power, utility power and battery power.

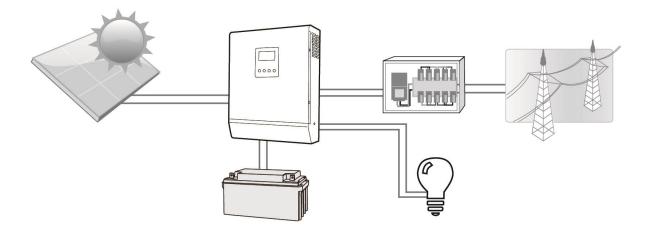
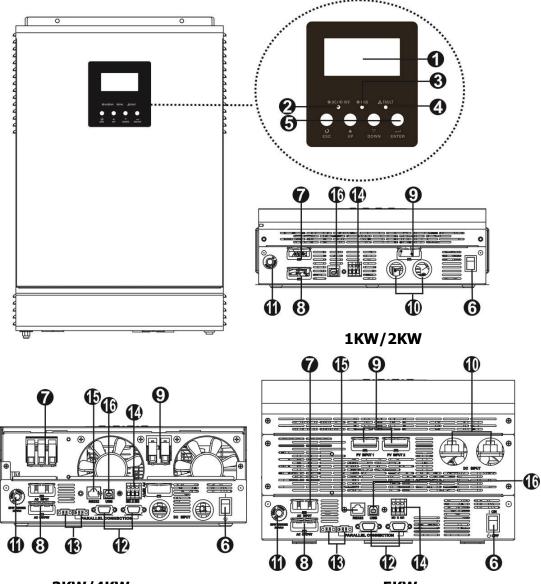


Figure 1 Basic hybrid PV System Overview

Depending on different power situations, this hybrid inverter is designed to generate continuous power from PV solar modules (solar panels), battery, and the utility. When MPP input voltage of PV modules is within acceptable range (see specification for the details), this inverter is able to generate power to feed the grid (utility) and charge battery. Galvanic isolation designed between PV/DC and AC output, so that user could connect any type of PV array to this Hybrid inverter. See Figure 1 for a simple diagram of a typical solar system with this hybrid inverter.

### **Product Overview**



3KW/4KW

5KW

**NOTE:** For parallel model installation and operation, please check separate parallel installation guide for the details.

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. Grid connectors
- 8. AC output connectors (Load connection)

- 9. PV connectors
- 10. Battery connectors
- 11. Circuit breaker
- 12. Parallel communication cable
- 13. Current sharing cable
- 14. Dry contact
- 15. RS-232 communication port
- 16. USB communication port

## INSTALLATION

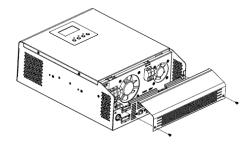
## **Unpacking and Inspection**

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

• The unit x 1, User manual x 1, Communication cable x 1, Software CD x 1

## Preparation

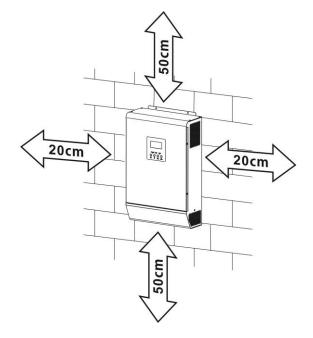
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



## **Mounting the Unit**

Consider the following points before selecting where to install:

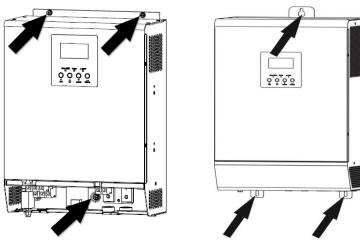
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



# SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.

#### 1KW-4KW model



5KW model

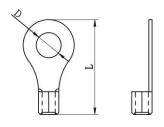
## **Battery Connection**

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

#### **Ring terminal:**

**WARNING!** All wiring must be performed by a qualified personnel. **WARNING!** It's very important for system safety and efficient operation to use

appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

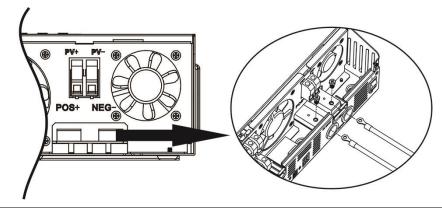


#### Recommended battery cable and terminal size:

Model	Typical	Battery	Wire Size	R	Ring Terminal		Torque
	Amperage	Capacity		Cable	Dimensions		Value
				mm <sup>2</sup>	D (mm)	L (mm)	
1KW, 2KW,	140A	200AH	1*2AWG	38	6.4	39.2	2~3 Nm
3KW, 4KW	140A	200411	2*6AWG	28	6.4	33.2	2~3 1111
5KW	180A	600AH	2*4AWG	44	10.5	55	10~12 Nm

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.





<u>'</u>!`

#### WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.

**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

**CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

## AC Input/Output Connection

**CAUTION!!** Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

**CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

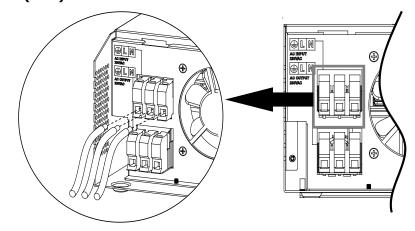
990000						
	Model	Gauge	Torque Value			
	1KW	16 AWG	0.5~ 0.6 Nm			
	2KW	14 AWG	0.8~ 1.0 Nm			
	3KW	12 AWG	1.2~ 1.6 Nm			
	4KW	10 AWG	1.4~ 1.6Nm			
	5KW	10 AWG	1.4~ 1.6Nm			

Suggested cable requirement for AC wires

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.

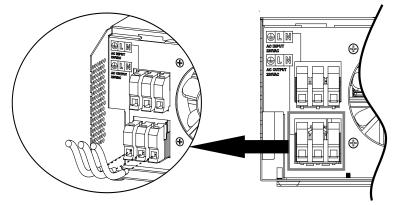
Ground (yellow-green) L→LINE (brown or black) N→Neutral (blue)



#### WARNING: Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.
 Be sure to connect PE protective conductor ( ) first.

Ground (yellow-green) L→LINE (brown or black) N→Neutral (blue)



5. Make sure the wires are securely connected.

#### **CAUTION: Important**

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

### **PV** Connection

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Mode		Typical Amperage	Cable Size	Torque
1KW, 2KW, 3K	W, 4KW	80A	6AWG	2.0~2.4Nm
EK/M	PV 1	60A	8AWG	2.0~2.4Nm
5KW	PV 2	60A	8AWG	2.0~2.4Nm

#### **PV Module Selection:**

When selecting proper PV modules, please be sure to consider below parameters:

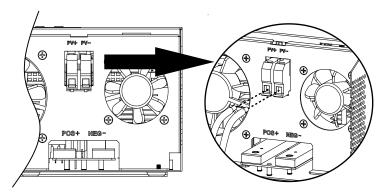
- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode					
INVERTER MODEL	1KW	2KW	3KW	4KW	5KW
Max. PV Array Open Circuit Voltage			145Vdc		
PV Array MPPT Voltage Range	15~115Vdc	30~115Vdc		60~115Vdc	
MPP Number	1	1	1	1	2

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.





#### **Recommended PV module Configuration PV Module Spec. Inverter Model SOLAR INPUT 1 SOLAR INPUT 2** Q'ty of modules (reference) 1KW 2S2P N/A 4pcs - 250Wp 2KW 2S4P N/A 8pcs - Vmp: 30.7Vdc 2S8P N/A 16pcs 3KW, 4KW - Imp: 8.15A 3S5P N/A 15pcs - Voc: 37.4Vdc 2S6P 2S6P 24pcs - Isc: 8.63A 5KW 3S4P 3S4P 24pcs Cells: 60

## **Communication Connection**

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

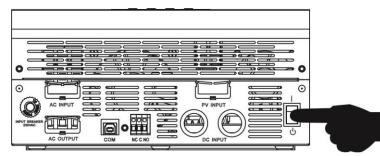
## **Dry Contact Signal**

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status			(	Condition	Dry conta	ct port: NC C NO
					NC & C	NO & C
Power Off	Unit is off	an	d no output is	powered.	Close	Open
	Output is	рои	vered from Uti	lity.	Close	Open
	Output	is	Program 01	Battery voltage < Low DC warning	Open	Close
	powered		set as SUB	voltage	- F -	
	from			Battery voltage > Setting value in		
	Battery	or		Program 13 or battery charging	Close	Open
Power On	Solar.			reaches floating stage		
			Program 01	Battery voltage < Setting value in	Open	Close
			is set as	Program 12	Open	CIUSE
			SBU	Battery voltage > Setting value in		
				Program 13 or battery charging	Close	Open
				reaches floating stage		

## **OPERATION**

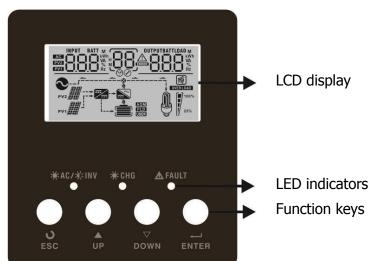
### **Power ON/OFF**



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

### **Operation and Display Panel**

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



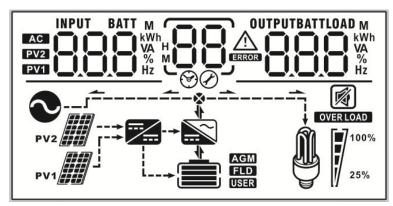
#### **LED Indicator**

LED In	dicator		Messages
🔆 AC / 🔆 INV	CINV Green		Output is powered by utility in Line mode.
	Green	Flashing	Output is powered by battery or PV in battery mode.
🔆 CHG	Croon	Solid On	Battery is fully charged.
	Green	Flashing	Battery is charging.
	Red	Solid On	Fault occurs in the inverter.
	Reu	Flashing	Warning condition occurs in the inverter.

#### **Function Keys**

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

## **LCD Display Icons**



Icon	Function					
Input source information						
AC	Indicates the AC ir	nput				
PV1	Indicates the 1 <sup>st</sup> P	V panel input				
PV2	Indicates the 2 <sup>nd</sup> P	V panel input				
Left digital display information	Indicate input volta voltage, charger co	• • •	cy, battery voltage,	PV1 voltage, PV2		
Middle digital display information						
88	Indicates the settin	ng programs.				
	Indicates the warn Warning: Flashing Fault: display		rning code			
Right digital display information						
OUTPUTBATTLOAD M Wh VA % Hz	Indicate the output W, PV1 charger po					
Battery information						
	Indicates battery charging status.	level by 0-24%, 2	5-49%, 50-74% a	nd 75-100% and		
AGM FLD USER	Indicates the battery type: AGM, Flooded or User-defined battery.					
Load information	_oad information					
OVER LOAD	Indicates overload.					
	Indicates the load	level by 0-24%, 25	5-50%, 50-74%, an	nd 75-100%.		
<b>M 1</b> <sup>100%</sup>	0%~25%	25%~50%	50%~75%	75%~100%		
25%	7	7	7	7		

Mode operation information				
$\mathbf{\sim}$	Indicates unit connects to the mains.			
PV1	Indicates unit connects to the 1 <sup>st</sup> PV panel			
PV2	Indicates unit connects to the 2 <sup>nd</sup> PV panel			
	Indicates the solar charger is working			
	Indicates the DC/AC inverter circuit is working.			
Mute operation				
<b>M</b>	Indicates unit alarm is disabled.			

## **LCD Setting**

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Program	Description	Selectable option	
00	Exit setting mode	Escape	
		0 <sub>0</sub> 1 <u>506</u>	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
01	Output source priority selection	0_1_56U	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 20 or solar and battery is not sufficient.

02	AC input voltage range	Appliances (default)	If selected, acceptable AC input voltage range will be within 90-280VAC.
		ups O <u>⊘</u> _UPS_	If selected, acceptable AC input voltage range will be within 170-280VAC.
02	Output usltage		$\begin{array}{c} 230V \text{ (Default)} \\ \bigcirc \\ \bigcirc \\ \hline \\ \bigcirc \\ \hline \\ \hline \\ \hline \\ \hline \\ \hline \\ \hline$
03	Output voltage		
04	Output frequency	50Hz (default)	60Hz 0Ч_ <u>60</u> нz
		05_610	Solar energy provides power to charge battery as first priority.
05	Solar supply priority	05	Solar energy provides power to the loads as first priority.
06	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)	Bypass enable
07	Auto restart when overload occurs	Restart disable (default)	Restart enable $\bigcirc$ $\Box$ $\Box$ $\Box$ $\Box$ $\Box$
08	Auto restart when over temperature occurs	Restart disable (default)	Restart enable $\bigcirc$ $\Box = \Box = \Box$
09	Solar or battery energy feed to	09_6-4	Solar or battery energy feed to grid disable.
09	grid configuration	09_6+6_	Solar or battery energy feed to grid enable.

			s working in Line, Standby or Fault an be programmed as below:	
10	Charger source priority: To configure charger source priority	Solar first	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available. Solar energy and utility will charge battery at the same time.	
			Solar energy will be the only charger source no matter utility is available or not.	
		saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.		
11	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default)	For 1KW~4KW models, setting range is from 10A to 140A. For 5KW model, setting range is from 10A to 180A. Increment of each click is 10A.	
13	Maximum utility charging current	$ \begin{array}{c} 2A \\ 1 \\                                 $	10A $I \xrightarrow{\bigcirc} I \xrightarrow{\bigcirc} A$ 30A (default) $I \xrightarrow{\bigcirc} 3 \xrightarrow{\bigcirc} A$ 50A $I \xrightarrow{\bigcirc} 5 \xrightarrow{\bigcirc} A$	

<b></b>	1	1 1			
14	Patton / b/pa	AGM (default) Plooded Plooded Plooded Plooded Plooded			
14	Battery type	User-Defined User-Defined If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 17, 18 and 19.			
		12V model default setting: 14.1V			
		24V model default setting: 28.2V			
17	Bulk charging voltage (C.V voltage)	48V model default setting: 56.4V			
		48V model default setting: 56.4V BATT BATT BATT BATT BATT BATT BATT BATT BATT C BATT C C C C C C C C C C C C C			
		model.			
		24V model default setting: 27.0V			
18	Floating charging voltage	Image: Cut-off voltage can be set up in program 17, 18 and 19.         12V model default setting: 14.1V         Image: Cut-off voltage can be set up in program 17, 18 and 19.         12V model default setting: 14.1V         Image: Cut-off voltage can be set up in program 17, 18 and 19.         24V model default setting: 28.2V         Image: Cut-off voltage can be set up in program 17, 18 and 19.         24V model default setting: 28.2V         Image: Cut-off voltage can be set up in program 28.2V         Image: Cut-off voltage can be set up in program 28.2V         Image: Cut-off voltage can be set up in program 14, this program can be set up. Setting range is from 12.0V to 15.3V for 12Vdc model, 24.0V to 30.6V for 24Vdc model and 48.0V to 58.4V for 48Vdc model.         Increment of each click is 0.1V.         12V model default setting: 13.5V         Image: Cut-off voltage can be set up in program 27.0V			
		set up. Setting range is from 12.0V to 15.3V for 12Vdc model,			
		Increment of each click is 0.1V.			

		12V model default setting: 10.2V
		24V model default setting: 20.4V
19	Low DC cut off battery voltage	48V model default setting: 40.8V
	setting	
		If self-defined is selected in program 14, this program can be set up. Setting range is from 10.2V to 12.0V for 12Vdc model,
		20.4V to 24V for 24Vdc model and 40.8V to 48.0V for 48Vdc
		model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of
		load is connected. Available options for 12V models:
		11.0V 11.3V
		11.5V (default) 11.8V
		12.0V 12.3V
20	Battery stop discharging	
20	voltage when grid is available	12.5V 12.8V
		Available options for 24V models:
		23.0V (default) 23.5V

		24.0V		24.5V		
		20		50 <sup>-</sup>	BATT	
		25.0V		25.5V		
		50	250v	50 <sup>-</sup>	BATT CSSv	
			e options for 48			
		44.0V	BATT	45.0V	BATT	
		20		50 <sup>-</sup>	<u> </u>	
		46.0V (d		47.0V		
		50 <sup>°</sup>		50 <sup>-</sup>		
		48.0V		49.0V		
		50		- <sup>©</sup> 5		
		50.0V		51.0V		
		50	SOv	50 -		
			e options for 12			
				12.0V		
		12.3V	BATT IC.3	12.5V		
21	Battery stop charging voltage when grid is available	12.8V		13.0V		
		13.3V		13.5V (c	lefault)	
		5°I		5 <sup>∞</sup>  _	BATT SV	
		13.8V		14.0V		
		5 <sup>∞</sup>  _		5 <sup>∞ _</sup>		

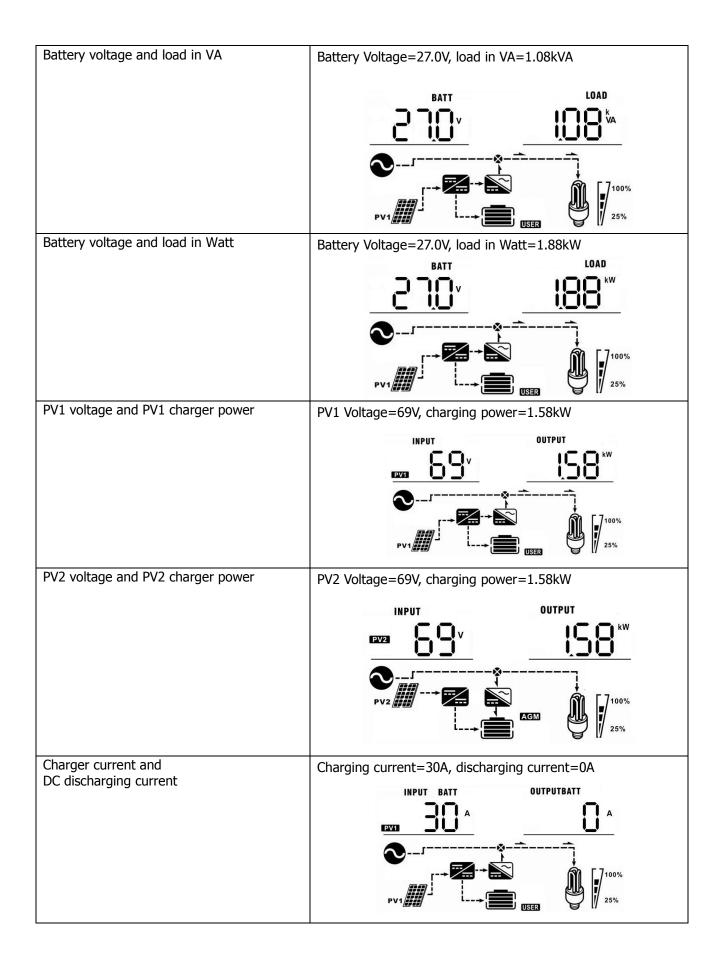
14.3V14.5V
$$2_{0}^{1}$$
 $\frac{14.5V}{2_{0}^{0}}$ Available options for 24V models:Battery fully charged24V $2_{0}^{1}$  $F_{U}^{U}$  $2_{0}^{1}$  $2_{U}^{U}$  $24.5V$ 25V $2_{0}^{1}$  $2_{0}^{1}$  $24.5V$  $2_{0}^{1}$  $2_{0}^{1}$  $2_{0}^{1}$  $25.5V$  $2_{0}^{1}$ 

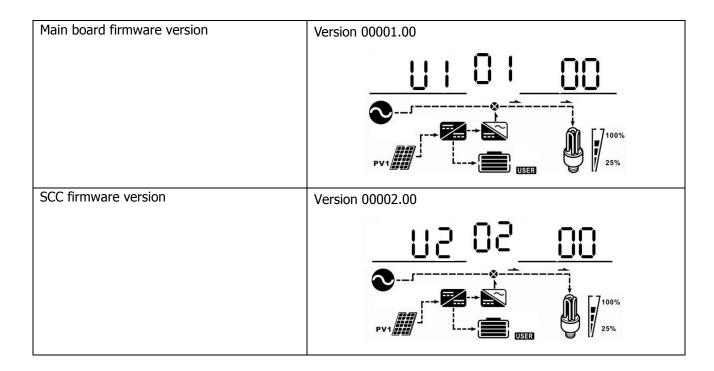
		57.0V	58.0V
22	Auto return to default display screen	Return to default display screen (default)	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen	If selected, the display screen will stay at latest screen user finally switches.
23	Backlight control	Backlight on (default)	
24	Alarm control	Alarm on (default) $ \begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array}\\ \end{array}\\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ $	Alarm off
25	Beeps while primary source is interrupted	Alarm on (default)	Alarm off
27	Record Fault code	Record enable(default) $ \begin{array}{c}                                     $	Record disable
			28 <u>PRL</u>
28	AC output mode *This setting is only available when the inverter is in standby mode (Switch off).	28 39 1	<u>54E</u> 82

## **Display Setting**

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main board firmware version and SCC firmware version.

Select item	LCD display
Input voltage and output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V
Input frequency and output frequency	Input frequency=50.0Hz, output frequency=50.0Hz
Battery voltage and output voltage	Battery Voltage=27.0V, output voltage=230V
Battery voltage and load percentage	Battery Voltage=27.0V, load percentage = 68%

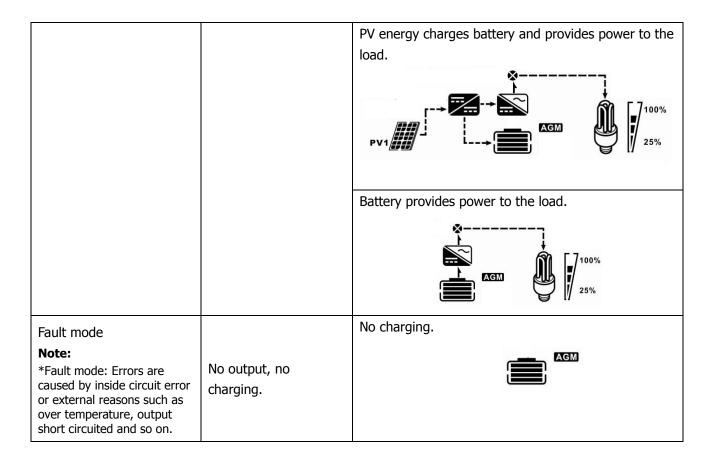




## **Operating Mode Description**

Operating mode	Behaviors	LCD display
Standby mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output power, solar or utility charger available	Battery is charged by utility. Battery is charged by PV energy. Battery is charged by PV energy. Battery is charged by utility and PV energy. Battery is charged by PV energy and feed PV energy to grid. No charging.

Line mode	Output power from utility. Charger available	Utility charges battery and provides power to load.
Battery mode	Output power from battery or PV	PV energy and battery energy supply power to the load.



## Warning Indicator

Warning Code	Warning Event	Icon flashing
01	Fan locked	
03	Battery over charged	<u>[]</u> ]^
04	Low battery	<u>[</u> ]4]
07	Overload	

## **Faults Reference Code**

Fault Code	Fault Event	Icon on
01	Fan locked	
02	Over temperature	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited	
06	Output voltage abnormal	
07	Over load time out	
08	Bus voltage is too high	
09	Bus soft start failed	
51	Over current or surge	
52	Bus voltage is too low	
53	Inverter soft start failed	
55	Over DC offset in AC output	
56	Battery disconnected	
57	Current sensor failed	
58	Output voltage is too low	

## SPECIFICATIONS

MODEL	1KW	2KW	3KW	4KW	5KW
RATED OUPUT POWER	1000 W	2000 W	3000W	4000W	5000W
PV INPUT (DC)					
Max. PV Power	1000W	2000W	4000W	4000W	6000W
Max. PV Array Open Circuit Voltage	145 VDC	145 VDC	145 VDC	145 VDC	145 VDC
MPPT Range @ Operating Voltage	15 VDC~115 VDC	30 VDC~115 VDC	60 VDC~115 VDC	60 VDC~115 VDC	60 VDC~115 VDC
Number of MPP Tracker	1	1	1	1	2
GRID-TIE OPERATION					
GRID OUTPUT (AC)					
Nominal Output Voltage			220/230/240 VA		
Output Voltage Range			184 - 265 VAC		
Nominal Output Current	4.3A	8.7A	13A	17.4A	21.7A
Power Factor Range			>0.99		
Maximum Conversion Efficiency (DC/AC)			90%		
OFF-GRID, HYBRID OPERATION					
GRID INPUT					
Acceptable Input Voltage Range			0 VAC or 170 - 2		
Frequency Range			z/60 Hz (Auto sei	nsing)	
Rating of AC Transfer Relay	30	A		40A	
BATTERY MODE OUTPUT (AC)					
Nominal Output Voltage			220/230/240 VA	2	
Output Waveform			Pure Sine Wave		
Efficiency (DC to AC)			93%		
BATTERY & CHARGER					
Nominal DC Voltage	12 VDC	24 VDC	48 VDC	48 VDC	48 VDC
Maximum Charging Current (from Grid)			60A		
Maximum Charging Current (from PV)	80A	80A	80A	80A	120A
Maximum Charging Current	140A	140A	140A	140A	180A
GENERAL	1	1	1	r	r
Dimension, D X W X H (mm)		440 x 300 x 100	120 x 295 x 468	120 x 295 x 468	
Net Weight (kgs)	8	8	11	11	16
INTERFACE			1	[	[
Parallel-able	N/A	N/A	Yes	Yes	Yes
External Safety Box (Optional)	Yes				
Communication	USB or RS232/Dry-Contact				
ENVIRONMENT	I				
Humidity	0 ~ 90% RH (No condensing)				
Operating Temperature		0 to 50°C			

## **TROUBLE SHOOTING**

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	<ol> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
No response after power on.	No indication.	<ol> <li>The battery voltage is far too low. (&lt;1.4V/Cell)</li> <li>Battery polarity is connected reversed.</li> </ol>	<ol> <li>Check if batteries and the wiring are connected well.</li> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	<ol> <li>Check if AC wires are too thin and/or too long.</li> <li>Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)</li> </ol>	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.	
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.	
		Temperature of internal converter component is over 120°C. (Only available for 1-3KVA models.)	Check whether the air flow of the unit is blocked or whether	
	Fault code 02	Internal temperature of inverter component is over 100°C.	the ambient temperature is too high.	
		Battery is over-charged.	Return to repair center.	
Buzzer beeps continuously and	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
red LED is on.	Fault code 01	Fan fault	Replace the fan.	
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	<ol> <li>Reduce the connected load.</li> <li>Return to repair center</li> </ol>	
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.	
	Fault code 51	Over current or surge.	Restart the unit, if the error	
	Fault code 52	Bus voltage is too low.	happens again, please return	
	Fault code 55	Output voltage is unbalanced.	to repair center.	
	Fault code 56	Battery is not connected well or fuse is burnt.       If the battery is con well, please return t center.		