

Thermal Oil / Hot Water Pump

Etanorm SYT

Fixed Speed / Variable Speed

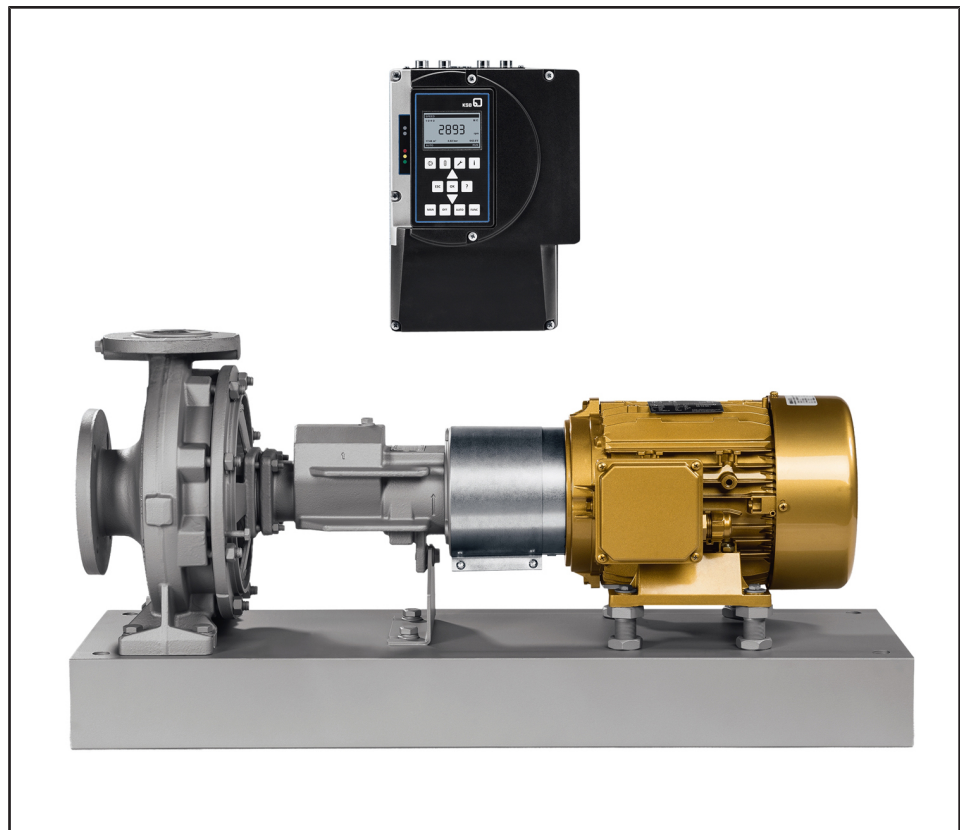
50 Hz / 60 Hz

Europe (EU)

Middle East (ME)

North Africa (NA)

Type Series Booklet



Legal information/Copyright

Type Series Booklet Etanorm SYT

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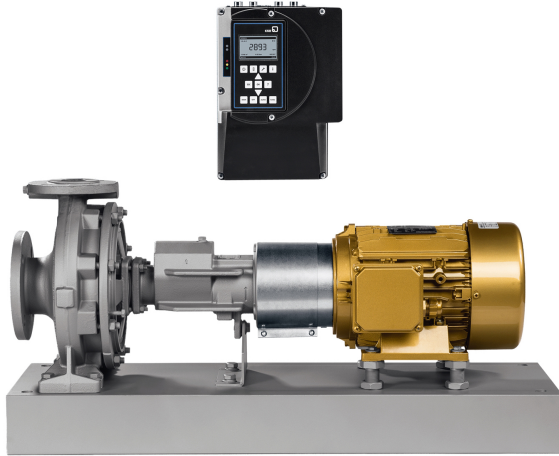
Contents

Centrifugal Pumps with Shaft Seal	4
Thermal Oil Pumps / Hot Water Pumps	4
Etanorm SYT (EU / ME / NA)	4
Main applications.....	4
Fluids handled	4
Further information on fluids handled.....	4
Related documents	4
Operating data.....	4
Design details	5
Designation	6
Materials.....	7
Coating and preservation	7
Product benefits	7
Product information	7
Product information as per Regulation No. 1907/2006 (REACH)	7
Acceptance tests and warranty	7
Overview of product features / selection tables	8
Overview of variants.....	8
Overview of fluids handled	9
Bearings	9
Overview of functions.....	10
Pressure limits and temperature limits	11
Technical data	12
Etanorm SYT	12
Selection charts	13
Etanorm SYT (fixed speed version), n = 2900 rpm	13
Etanorm SYT (fixed speed version), n = 1450 rpm	13
Etanorm SYT (fixed speed version), n = 960 rpm	14
Etanorm SYT (fixed speed version), n = 3500 rpm	14
Etanorm SYT (fixed speed version), n = 1750 rpm	15
Etanorm SYT (fixed speed version), n = 1160 rpm	15
Dimensions and connections	16
Pump (Fig. 0 bare-shaft pump).....	16
Dimensions and weights.....	18
Auxiliary connections for double mechanical seal.....	20
Auxiliary connections for double mechanical seal and monitoring equipment	20
Auxiliary connections for single mechanical seal and monitoring equipment	20
Connections.....	21
Flange design	23
Scope of supply	23
General assembly drawings	24
Version with bearing bracket WS_25_LS	24
Version with bearing bracket WS_25_LS with double mechanical seal.....	25
Version with bearing brackets WS_25_LS / WS_55_LS with SiC plain bearing	26
Version with bearing brackets WS_35_LS / WS_55_LS	27
Version with bearing brackets WS_35_LS / WS_55_LS with double mechanical seal.....	28
Version with bearing bracket WS_35_LS with SiC plain bearing	29

Centrifugal Pumps with Shaft Seal

Thermal Oil Pumps / Hot Water Pumps

Etanorm SYT (EU / ME / NA)



Operating data

Operating properties

Characteristic		Value	
		50 Hz	60 Hz
Flow rate	Q [m ³ /h]	≤ 625	≤ 754
Head	H [m]	≤ 102	≤ 100
Fluid temperature	T [°C]	≥ -30	≥ -30
Thermal oil		≤ +350	≤ +350
Fluid temperature		≤ +180	≤ +180
Hot water			
Operating pressure	p [bar]	≤ 16	≤ 16

i The product illustrated as an example may include options incurring a surcharge.

Main applications

- Heat transfer systems
- Hot water circulation

Fluids handled

- High-temperature hot water
- Thermal oil

Further information on fluids handled

Overview of fluids handled (⇒ Page 9)

Related documents

Information/documents

Document	Reference number
Characteristic curves booklet (50 Hz) Fixed speed version	1311.45
Characteristic curves booklet (60 Hz) Fixed speed version	1311.46
Type series booklet KSB SuPremE	4075.53
Type series booklet PumpDrive 2 / PumpDrive 2 Eco	4074.5
Type series booklet PumpDrive R	4073.5

Design details

Design

- Volute casing pump
- Horizontal installation
- Back pull-out design
- Single-stage
- Dimensions and ratings to EN 733
- Fixed speed version (without PumpDrive 2 / PumpDrive 2 Eco / PumpDrive R) / variable speed version (with PumpDrive 2 / PumpDrive 2 Eco / PumpDrive R)

Pump casing

- Radially split volute casing
- Volute casing with integrally cast pump feet
- Replaceable casing wear rings

Drive (fixed speed version)

Standard design:

- KSB/Siemens surface-cooled IEC frame three-phase squirrel-cage motor
- Efficiency class IE1 (size 71/80) / IE3 (from size 90) to IEC 60034-30
- Rated voltage (50 Hz) 230 V / 400 V \leq 2.20 kW
- Rated voltage (50 Hz) 400 V / 690 V \geq 3.00 kW
- Rated voltage (60 Hz) - / 460 V \leq 2.20 kW
- Rated voltage (60 Hz) 460 V / - \geq 3.00 kW
- Type of construction IM B3
- Enclosure IP55
- Duty cycle: continuous duty S1
- Thermal class F with temperature sensor, 1 PTC thermistor (size 80/90) / 3 PTC thermistors (from size 100)

Explosion-proof design:

- KSB surface-cooled IEC three-phase current squirrel-cage motor
- Efficiency class IE2 / IE3 to IEC 60034-30
- Rated voltage (50 Hz) 230 V / 400 V \leq 2.50 kW
- Rated voltage (50 Hz) 400 V / 690 V \geq 3.30 kW
- Rated voltage (60 Hz) - / 460 V \leq 2.50 kW
- Rated voltage (60 Hz) 460 V / - \geq 3.30 kW
- Type of construction IM B3
- Enclosure IP55
- Duty cycle: continuous duty S1
- Type of protection EEx eb II
- Temperature class T3

Drive (variable speed version)

KSB SuPremE motor:

- Surface-cooled KSB SuPremE motor, IEC-compatible, magnetless synchronous reluctance motor (PumpDrive required)
- Efficiency class IE4/IE5 to IEC TS 60034-30-2:2016
- Mounting points to EN 50347:2001
- Envelope dimensions to DIN VDE 42673-4:2011-07
- Type of construction IM B3

- Enclosure IP55
- Duty cycle: continuous duty S1
- Thermal class F with temperature sensor, 3 PTC thermistors
- Shaft centreline height 71 to 225 mm
- Rated power 0.55 kW to 45 kW
- Rated speed 1500 rpm or 3000 rpm
- Frequency 50 Hz / 60 Hz (PumpDrive input)
- Voltage 380 V to 480 V (PumpDrive input)

KSB SuPremE X1:

- With terminal box for connecting to PumpDrive 2 or PumpDrive R for mounting on walls and in control cabinets

KSB SuPremE X2:

- Equipped for being fitted with a motor-mounted PumpDrive 2

PumpDrive 2 / PumpDrive 2 Eco:

- Self-cooling frequency inverter of modular design for the continuously variable speed control of asynchronous motors and synchronous reluctance motors by means of analog standard signals, a field bus or the control panel
- Identical design of frequency inverter for the mounting types motor mounting (only for fluid temperature \leq 110 °C), wall mounting and cabinet mounting
- Mains voltage 3~ 380 V AC -10 % to 480 V AC +10 %
- Mains frequency 50 Hz to 60 Hz \pm 2 %

PumpDrive R:

- Self-cooling frequency inverter of modular design for the continuously variable speed control of asynchronous motors and synchronous reluctance motors, such as KSB SuPremE motors or synchronous magnet motors, by means of analog standard signals, a field bus or the control panel
- Identical design of frequency inverter for the mounting types wall mounting and cabinet mounting
- Mains voltage 3~ 380 V AC -10 % to 480 V AC +10 %
- Extended mains voltage range (on request)
- Mains frequency 50 Hz to 60 Hz \pm 2 %
- Extended power range with a nominal power of 110 kW (standard) or 1400 kW (on request)

Shaft seal

- Reinforced single mechanical seal
- Reinforced double mechanical seal
- To EN 12756

Impeller type

- Closed radial impeller with multiply curved vanes

Bearings

- Various application-oriented bearings (\Rightarrow Page 9)

Drive end:

- Grease-packed deep groove ball bearing

Pump end:

- Carbon bearing / SiC/SiC bearing lubricated by fluid handled

Designation

Designation example

Position																																				
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37
E	T	N	Y	0	5	0	-	0	3	2	-	1	2	5	1	5	G	S	D	B	0	8	L	D	2	0	0	7	5	2	B	P	D	2	E	
See name plate and data sheet																									See data sheet											

Designation key

Position	Code	Description
1-4	Pump type	
	ETNY	Etanorm SYT
5-16	Size, e.g.	
	050	Nominal suction nozzle diameter [mm]
	032	Nominal discharge nozzle diameter [mm]
	1251	Nominal impeller diameter [mm]
17	Pump casing material	
	E	Cast steel GP240GH+N / A216 GR WCB
	S	Nodular cast iron EN-GJS-400-15
18	Impeller material	
	C	Stainless steel 1.4408 / A743 CF8M
	G	Cast iron EN-GJL-250/A48 CL 35B
19	Design	
	S	Standard
	X	Non-standard (BT3D, BT3)
20	Casing cover	
	D	Casing cover
21	Shaft seal type	
	B	Dead-end arrangement
22-23	Seal code, single mechanical seal	
	08	AQ1VGG M32N69 ≥ -30 - ≤ +120 [°C]
	Seal code, double mechanical seal in tandem arrangement	
	25	AQ1VGG M32N67 M32N67
24	Bearing bracket	
	L	Version for heat transfer fluid, with leakage barrier
	Y	Version for heat transfer fluid
25	Scope of supply	
	A	Pump only (Fig. 0)
	B	Pump, baseplate
	C	Pump, baseplate, coupling, coupling guard
	D	Pump, baseplate, coupling, coupling guard, motor
	E	Back pull-out unit
26	Shaft unit	
	2	Shaft unit 25, bearing bracket LS (standard)
	3	Shaft unit 35, bearing bracket LS (standard)
	5	Shaft unit 55, bearing bracket LS (standard)
27-30	Motor rating P _N [kW]	
	0075	0,75

	1320	132,00
31	Number of motor poles	
32	Product generation	
	B	Etanorm SYT 2014
33-36	Design	
	-	Fixed speed version
	PD2	Variable speed version, with PumpDrive 2
	PD2E	Variable speed version, with PumpDrive 2 Eco

Materials

Symbols key

Symbol	Description
X	Standard
-	Version not available / not feasible

Overview of available materials

Part No. (⇒ Page 24)	Description	Material	Material variant	
			SG	SC
102	Volute casing	Nodular cast iron JS1030 / 536 Gr 60-40-18	X	X
161	Casing cover	Nodular cast iron JS1030 / A536 Gr 60-40-18	X	X
210	Shaft	Chrome steel 1.4021 + QTHRC50	X	X
230	Impeller	Grey cast iron JL1040 / A 48 CL 35B	X	-
		Stainless steel 1.4408 / A743 Gr CF8M	-	X
310	Plain bearing	Carbon KHK	X	X
		SiC / SiC	X	X
330	Bearing bracket	Nodular cast iron JS1030 / A536 Gr 60-40-18	X	X
411.10/15	Sealing elements	BU9593 / HDR	X	X
502.01	Casing wear ring, suction side	Grey cast iron JL1040 / CI	X	X
502.02	Casing wear ring, discharge side	Grey cast iron JL1040 / CI	X	X
902	Studs	Steel 8.8	X	X
903	Plug	Steel	X	X
920	Nut	8+A2A / 8+B633 SC1 TP3	X	X
920.95	Impeller nut	8	X	X

Coating and preservation

- Coating and preservation to KSB standard

Product benefits

- Improved efficiency and NPSHreq by experimentally verified hydraulic design of impellers (vanes)
- Operating costs reduced by trimming the nominal impeller diameter to match the specified duty point
- Little wear, low vibration levels and excellent smooth running characteristics thanks to good suction performance and virtually cavitation-free operation across a wide operating range
- Casing sealed reliably – even in varying operating conditions – by confined casing gasket
- Extended selection chart with additional pump sizes for small flow rates
- Easy to dismantle due to back pull-out design; no need to remove the pump casing from the piping
- Easy to dismantle using forcing screws at the interface between casing cover and bearing bracket
- Optimum venting via the highly effective VenJet® venting chamber
- Top reliability with double mechanical seal in tandem arrangement
- High resistance by anti-seize product-lubricated carbon plain bearing or SiC/SiC bearing

Acceptance tests and warranty

Materials inspection and testing:

- Test report 2.2 on request

Final inspection:

- Inspection certificate 3.1 to EN 10204 on request

Hydraulic test against surcharge

- Duty point to ISO 9906/2B
- NPSH test

Other inspections/tests on request

Warranty:

- Warranties are given within the scope of the valid terms and conditions of sale and delivery.

Product information

Product information as per Regulation No. 1907/2006 (REACH)

For information as per chemicals Regulation (EC) No. 1907/2006 (REACH), see <http://www.ksb.com/reach>.

Overview of product features / selection tables

Overview of variants

Other designs on request

Overview of Etanorm SYT / Etabloc SYT / Etaline SYT variants

Design	102 / Volute casing	230 / Impeller	Mechanical seal	T	Main applications										
				[°C]	Chemical industry / pharmaceutical industry	Plastic processing	Timber industry / paper industry / cardboard industry	Soap industry / laundry agent industry	Food industry	Textile industry	Mineral oil industry	Bitumen industry / tar processing industry	Metal processing industry	Aluminium industry	
SG08	Nodular cast iron EN-GJS-400-15 / 536 Gr. 60-40-18	Grey cast iron EN-GJL-250 / A 48 Cl. 35B	Mech. seal AQ1VGG	$\geq -30 - \leq +180^{1)} / 350^{2)}$	X	X	X	X	X	X	X	X	X	X	X
SC08	Nodular cast iron EN-GJS-400-15 / 536 Gr. 60-40-18	Chrome steel 1.4408 / A 743 Gr. CF8M	Mech. seal AQ1VGG	$\geq -30 - \leq +180^{1)} / 350^{2)}$	X	X	X	X	X	X	X	X	X	X	X

1) High-temperature hot water
2) Thermal oil

Overview of fluids handled

KSB EasySelect, selection software for all applications



KSB EasySelect is a comprehensive selection tool for all applications. It guides users to an optimal solution for their projects by offering a fast, easy and user-friendly way to select and configure pumps and valves. All that is required are some project-specific criteria and a few minutes' time. The tool systematically guides the user through KSB's wide range of products to the right product for the application at hand.

Other fluids upon request.

Symbols key

Symbol	Description
X	Standard
-	Version not available / not feasible

Excerpt from the overview of fluids handled with associated material variants

Fluid handled	Application limits ³⁾	Materials		Shaft seal	
		Casing/impeller		Single mechanical seal AQ ₁ VGG	Double mechanical seal Tandem AQ ₁ VGG / AQ ₁ VGG
		Nodular cast iron / grey cast iron	Nodular cast iron / stainless steel		
		SG	SC		
Hot water ⁴⁾	t ≤ 180 °C	X	X	X	-
	p ≤ 16 bar				
Thermal oil on mineral oil basis	t ≤ -30 to 350 °C	X	X	X	X
	p ≤ 16 bar				
Thermal oil on synthetic basis, vapour pressure ≤ 1 bar at operating temperature	t ≤ -30 to 350 °C	X	X	X	X
	p ≤ 16 bar				
Thermal oil on synthetic basis, vapour pressure ≥ 1 bar at operating temperature	t ≤ -30 to 350 °C	X	X	-	X
	p ≤ 16 bar				

Bearings

Bearings used

Overview

Version	Bearing bracket	Pump end	Drive end
Standard plain bearing (lubricated by fluid handled)	WS_25_LS	Carbon (KHK)	-
	WS_35_LS	Carbon (KHK)	-
	WS_55_LS	Carbon (KHK)	-
Optional plain bearing (lubricated by fluid handled)	WS_25_LS	SiC / SiC	-
	WS_35_LS	SiC / SiC	-
	WS_55_LS	SiC / SiC	-
Rolling element bearing (grease lubrication / grease-packed for life Klüber Asonic HQ 72-102)	WS_25_LS	-	DIN 625
	WS_35_LS	-	DIN 625
	WS_55_LS	-	DIN 625

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- 3) The inlet pressure must not fall below atmospheric pressure.
 4) Low-salt or fully desalinated water to VdTÜV technical instruction leaflet / AGFW technical instruction leaflet TCN 1466 (VdTÜV) 5/15 (AGFW), edition 02.89

Overview of functions

Overview of functions

Functions / firmware	PumpDrive 2 Eco	PumpDrive 2
Protective functions		
Thermal motor protection	X	X
Mains voltage monitoring	X	X
Phase failure, motor side	X	X
Short-circuit monitoring, motor side (phase to phase and phase to earth)	X	X
Dynamic overload protection by speed limitation (I ² t control)	X	X
Resonant frequency suppression	X	X
Broken wire detection (live zero)	X	X
Protection against dry running and hydraulic blockage (sensorless due to learning function)	X	X
Dry running protection (external control signal)	X	X
Operating point estimation and characteristic curve control	X	X
Open-loop control		
Open-loop control mode	X	X
Closed-loop control		
Closed-loop control mode via integrated PID controller	X	X
Pressure control / differential pressure control (Δp const)	X	X
Pressure control / differential pressure control with dynamic pressure compensation (Δp var)	X	X
Flow rate control	X	X
Sensorless differential pressure control (Δp const) in a single-pump configuration	X	X
Sensorless differential pressure control with dynamic pressure compensation (Δp var) in a single-pump configuration	X	X
Sensorless flow rate control	X	X
Level control	X	X
Temperature control	X	X
Alternative setpoint	-	X
Operation and monitoring (display)		
Measured value display (pressure, head, speed, electric power, motor voltage, motor current, torque)	X	X
Fault history	X	X
Operating hours counter	X	X
Fault reporting via relay	X	X
Frequency inverter functions		
Programmable start ramps and stop ramps	X	X
Field-oriented control (vector control), V/f control	X	X
Configurable motor control method (asynchronous motor, KSB SuPremE)	X	X
Automatic motor adaptation (AMA)	X	X
Motor standstill heater	X	X
Manual-0-automatic mode	X	X
External OFF	X	X
External minimum speed	X	X
Sleep mode (stand-by mode)	X	X
Energy savings meter	-	X
Pump functions		
Flow rate estimation	X	X
M12 module with PumpMeter bus connection	X	X
M12 module for dual-pump configuration	X	X
M12 module for multiple pump configuration with up to 6 pumps	-	X
Functional check run	X	X
Integrated dual pump configuration (1x100 % with redundant pump or 2x50 % without redundant pump)	X	X
Multiple pump configuration with up to 6 pumps	X	X
Waste water function: start-up at maximum speed	-	X
Waste water function: rinsing function	-	X
Operation		

Functions / firmware	PumpDrive 2 Eco	PumpDrive 2
Control panel	✗ ⁵⁾	✗
Commissioning wizard	✗ ⁶⁾	✗
Favourites list	-	✗
Service interface	✗	✗

Pressure limits and temperature limits

Test pressure limits and temperature limits

Test pressure limits and temperature limits depending on the material

Material	Fluid temperature	Test pressure ⁷⁾
	[°C]	[bar]
S	-30 to +350	≤ 25

In-service pressure limits and temperature limits

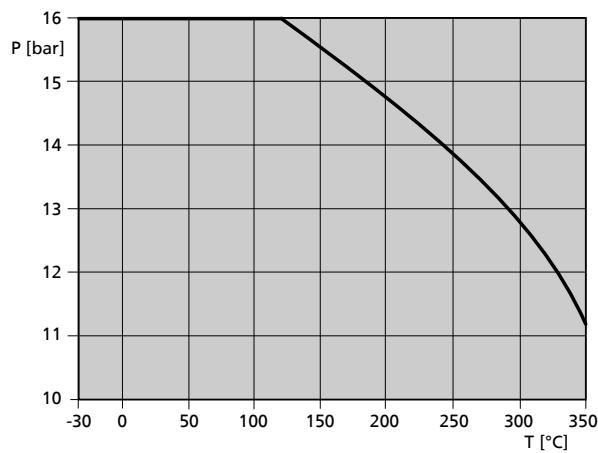


Fig. 1: Pressure/temperature correlation for flanges, material S, to EN 1092-2 and flanges drilled to ASME 125
Pressure/temperature correlation for flanges, material E, to EN 1092-1 and flanges drilled to ASME 150

5) Some functions can only be parameterised and/or displayed using the KSB ServiceTool (see operating manual).
6) Only available via KSB ServiceTool or app
7) The casing components are checked for leakage by means of internal pressure tests to AN 1897/75-03D00 with water.

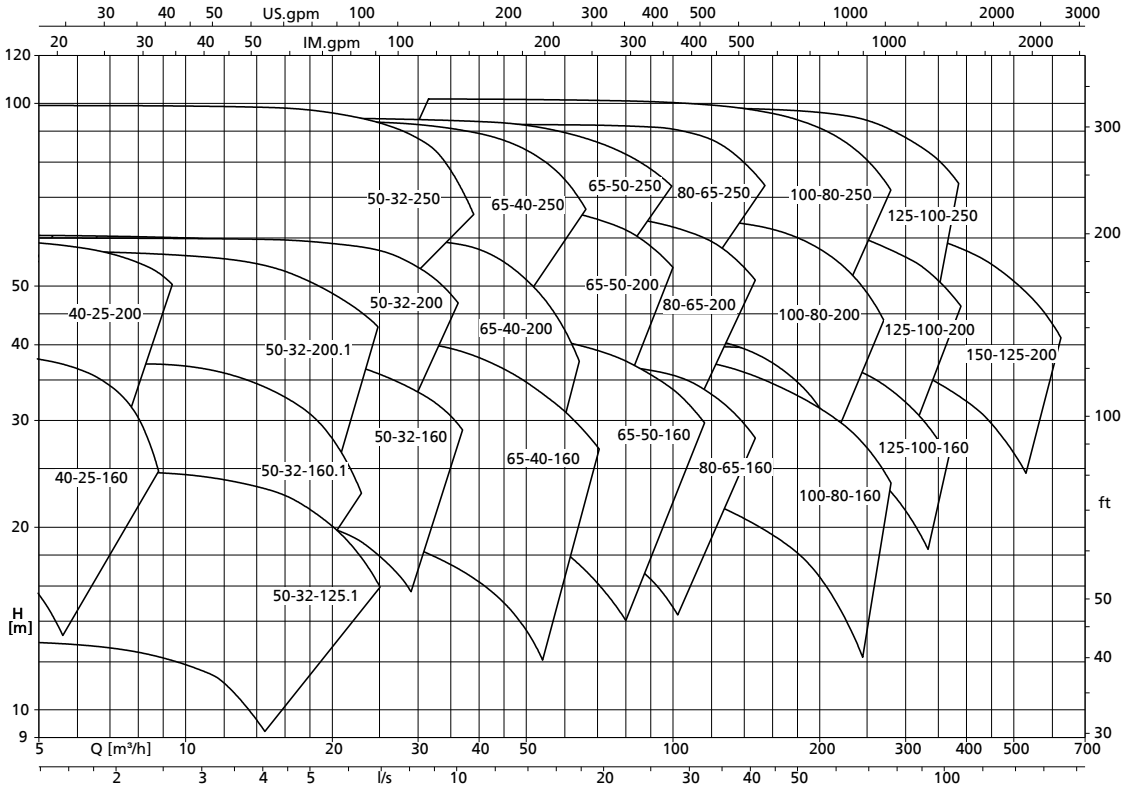
Technical data
Etanorm SYT

Technical data

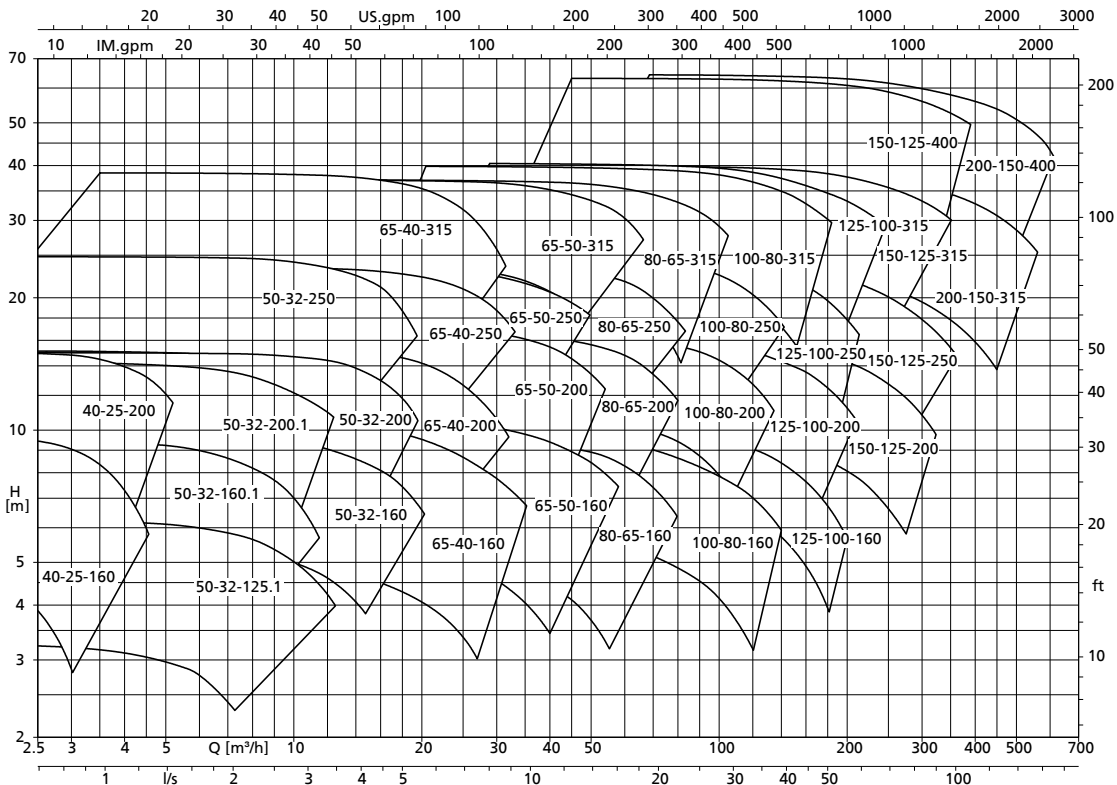
Etanorm SYT	Shaft unit	Impeller				Speed limit	
		Outlet	Inlet	Nominal diameter		max.	min.
			Diameter	max.	min.		
		[mm]				[rpm]	
040-025-160	25	6,0	45,2	169	130	3600	800
040-025-200	25	6,0	45,2	209	160	3600	800
050-032-125.1	25	6,6	52,4	139	104	3600	800
050-032-160.1	25	5,7	52,7	170	136	4400	800
050-032-200.1	25	5,6	54,0	204	170	3800	800
050-032-160	25	8,5	60,6	174	136	3600	800
050-032-200	25	7,0	62,9	209	170	3700	800
050-032-250	25	7,5	62,6	261	209	3600	800
065-040-160	25	13,0	70,0	174	128	4400	800
065-040-200	25	9,4	69,4	209	165	3700	800
065-040-250	25	8,4	74,1	260	200	3600	800
065-040-315	35	7,5	75,3	326	260	2300	800
065-050-160	25	16,9	86,9	174	128	4400	800
065-050-200	25	13,8	83,1	219	170	3600	800
065-050-250	25	10,5	84,0	260	215	3600	800
065-050-315	35	10,0	87,0	323	265	2400	800
080-065-160	25	21,0	92,0	174	132	3900	800
080-065-200	25	17,0	99,7	219	175	3600	800
080-065-250	35	15,1	101,0	260	215	3600	800
080-065-315	35	13,7	108,2	320	260	1900	800
100-080-160	25	31,6	124,0	174	138	3600	800
100-080-200	35	24,5	115,0	219	180	3600	800
100-080-250	35	19,0	115,0	269	215	3600	800
100-080-315	35	18,7	115,6	334	269	1900	800
125-100-160	35	37,6	135,0	185	162	3600	800
125-100-200	35	32,5	142,0	219	179	3600	800
125-100-250	35	27,0	145,0	269	210	3600	800
125-100-315	35	23,0	142,0	334	270	1900	800
150-125-200	35	40,7	159,0	224	182	3600	800
150-125-250	35	37,0	162,4	269	218	2000	800
150-125-315	55	30,9	162,0	334	270	1900	800
150-125-400	55	25,9	162,4	419	330	1800	800
200-150-315	55	39,7	191,5	334	264	1800	800
200-150-400	55	33,0	191,4	419	330	1800	800

Selection charts

Etanorm SYT (fixed speed version), n = 2900 rpm

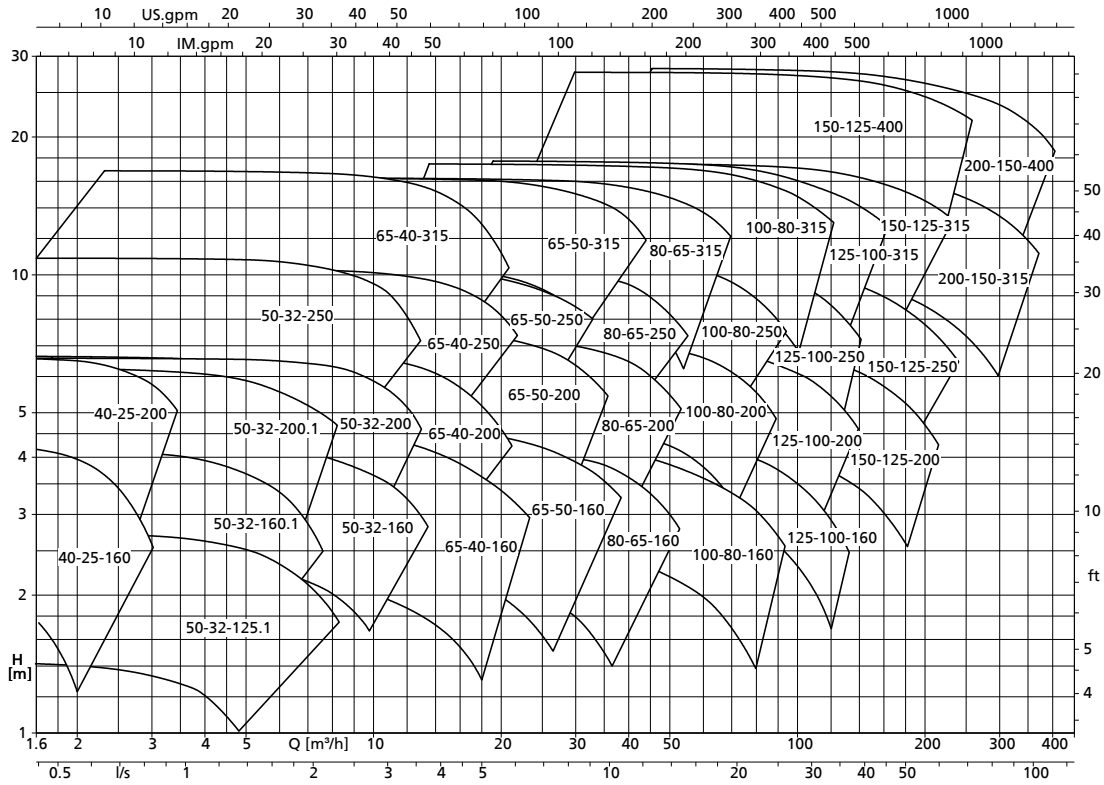


Etanorm SYT (fixed speed version), n = 1450 rpm

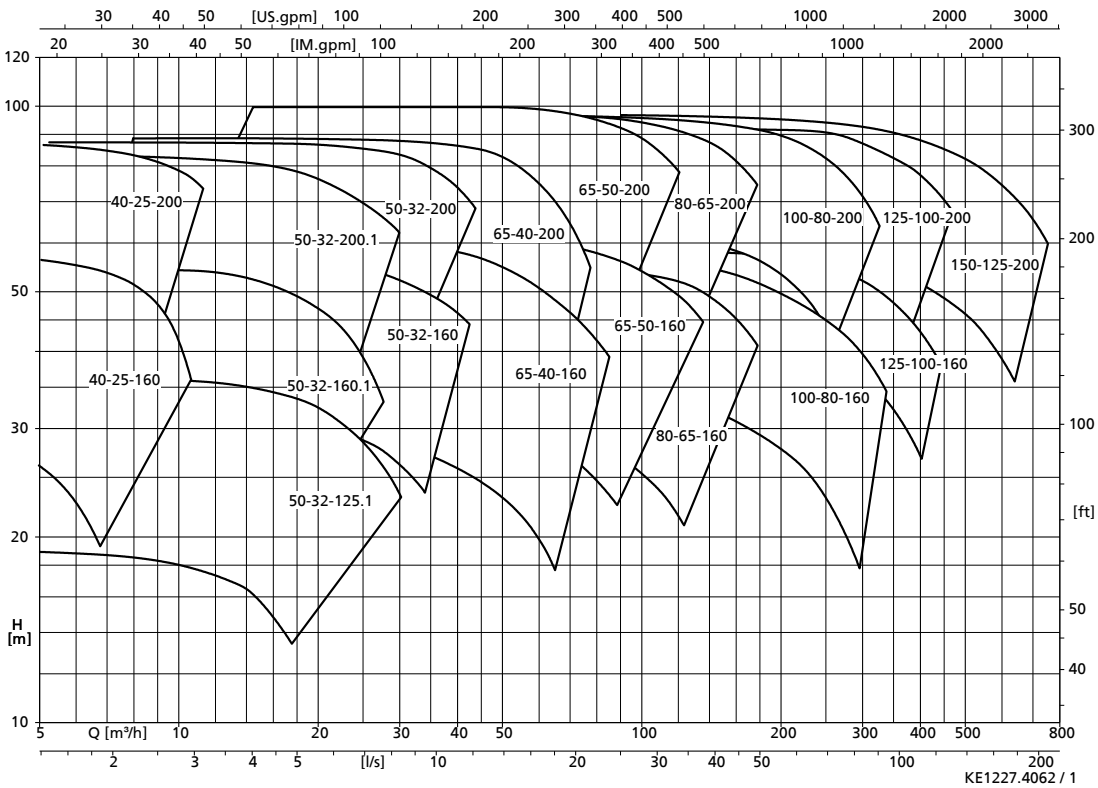


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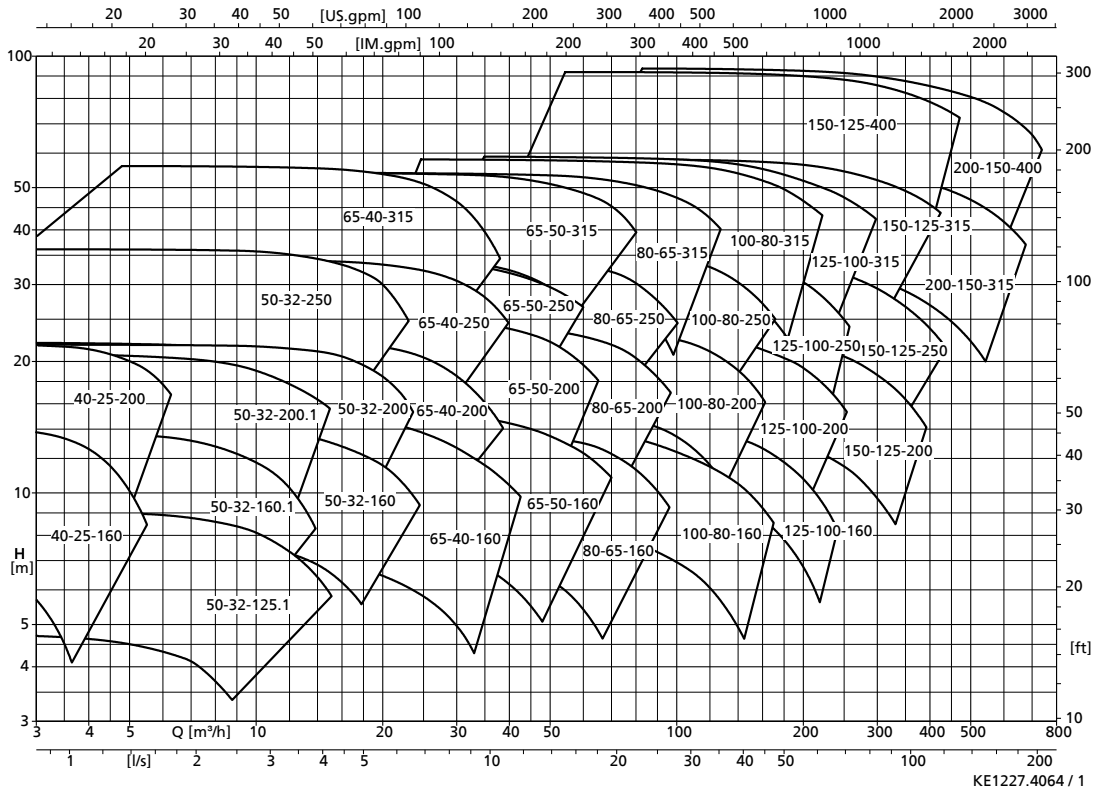
Etanorm SYT (fixed speed version), n = 960 rpm



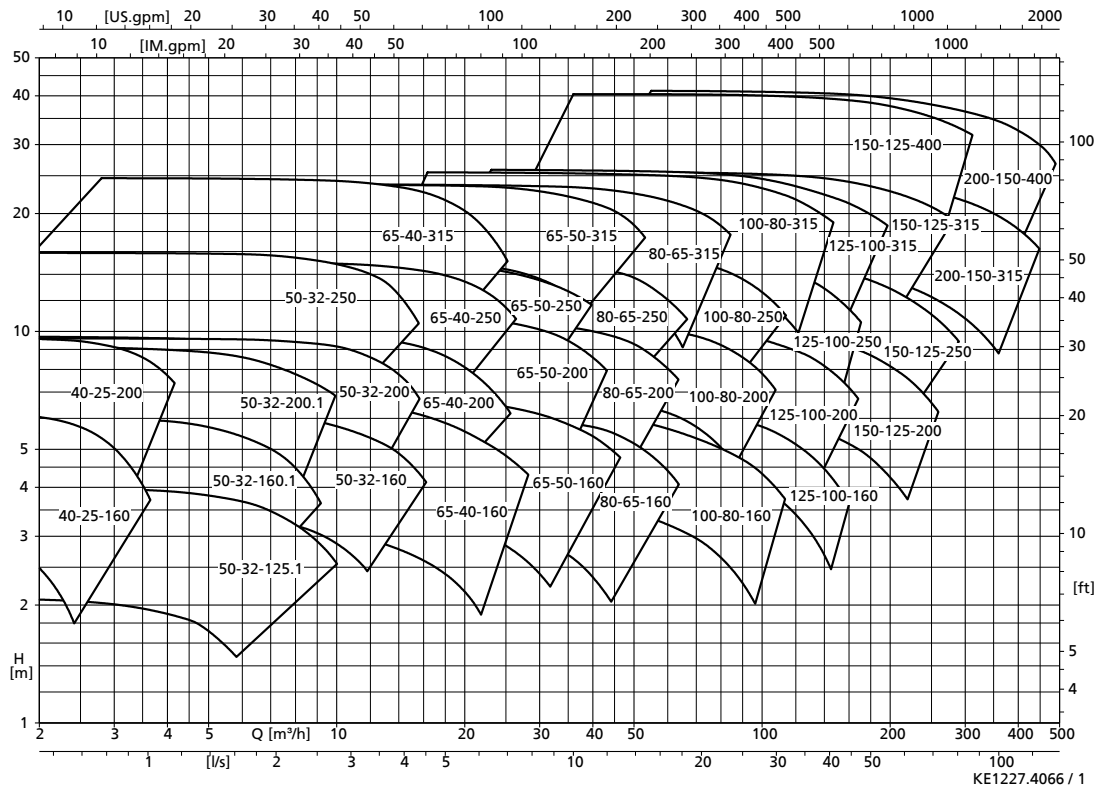
Etanorm SYT (fixed speed version), n = 3500 rpm



Etanorm SYT (fixed speed version), n = 1750 rpm



Etanorm SYT (fixed speed version), n = 1160 rpm



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Dimensions and connections

Pump (Fig. 0 bare-shaft pump)

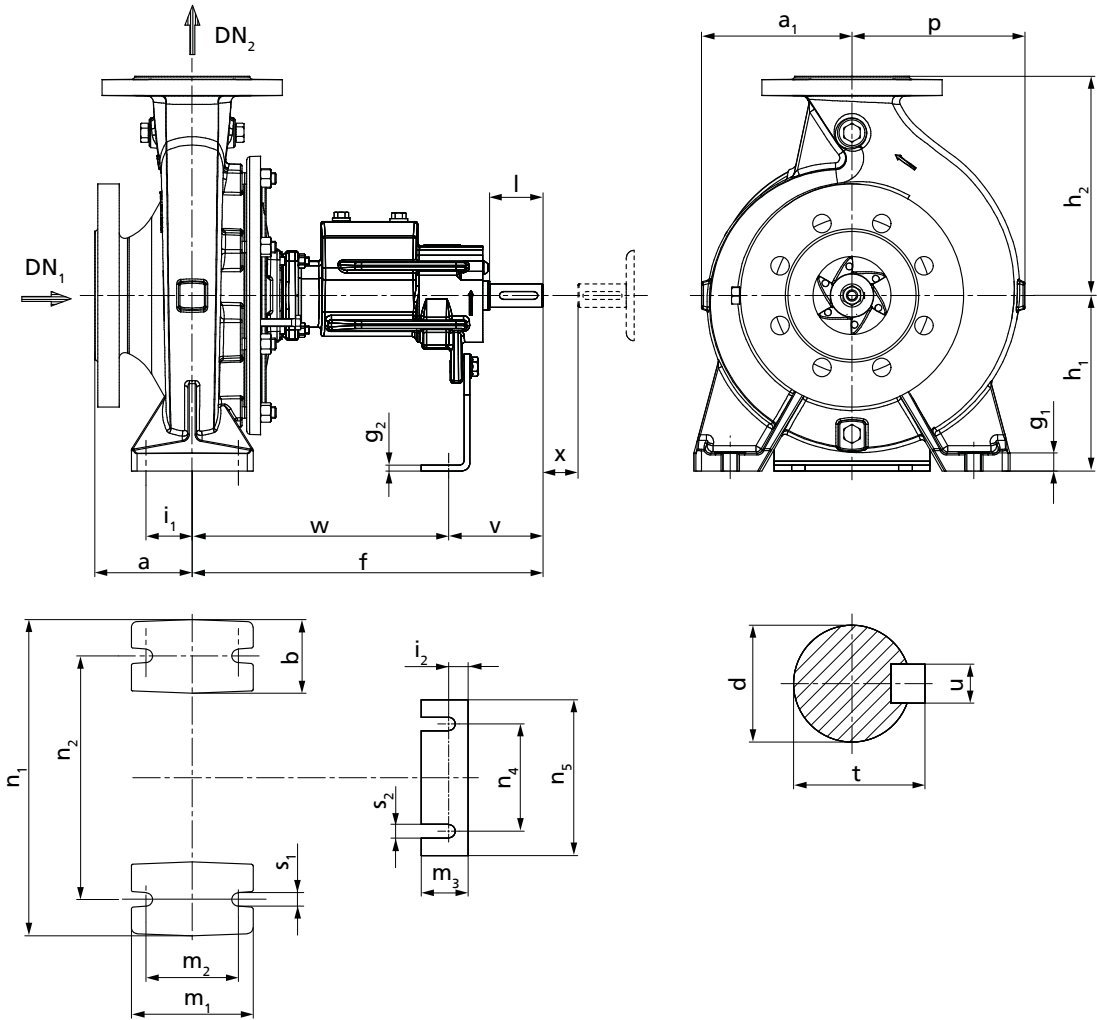


Fig. 2: Dimensions of Etanorm SYT pump (Fig. 0)

Dimensions of Etanorm SYT pump (Fig. 0)

Etanorm SYT	Bearing bracket	DN ₁ ⁸⁾	DN ₂ ⁸⁾	a ⁸⁾	a ₁	b ⁸⁾	d ⁸⁾	f ⁸⁾	g ₁	g ₂	h ₁ ⁸⁾	h ₂ ⁸⁾	i ₁	i ₂	l ⁸⁾	m ₁ ⁸⁾	m ₂	m ₃ ⁸⁾	n ₁ ⁸⁾	n ₂ ⁸⁾	n ₄	n ₅	p	s ₁ ⁸⁾	s ₂ ⁸⁾	t	u	v	w ⁸⁾	x ⁸⁾
		[mm]																												
040-025-160	WS_25_LS	40	25	80	118	50	24	360	15	4	132	160	35	23	50	100	70	48	240	190	110	160	118	14	14	27	8	100	260	100
040-025-200	WS_25_LS	40	25	80	142	50	24	360	15	4	160	180	35	23	50	100	70	48	240	190	110	160	142	14	14	27	8	100	260	100
050-032-125.1	WS_25_LS	50	32	80	116	50	24	360	15	4	112	140	35	23	50	100	70	48	190	140	110	160	116	14	14	27	8	100	260	100
050-032-160.1	WS_25_LS	50	32	80	116	50	24	360	15	4	132	160	35	23	50	100	70	48	240	190	110	160	121	14	14	27	8	100	260	100
050-032-200.1	WS_25_LS	50	32	80	142	50	24	360	18	4	160	180	35	23	50	100	70	48	240	190	110	160	142	14	14	27	8	100	260	100
050-032-160	WS_25_LS	50	32	80	118	50	24	360	15	4	132	160	35	23	50	100	70	48	240	190	110	160	128	14	14	27	8	100	260	100
050-032-200	WS_25_LS	50	32	80	142	50	24	360	18	4	160	180	35	23	50	100	70	48	240	190	110	160	143	14	14	27	8	100	260	100
050-032-250	WS_25_LS	50	32	100	169	65	24	360	18	6	180	225	47,5	25	50	125	95	48	320	250	110	160	178	14	14	27	8	100	260	100
065-040-160	WS_25_LS	65	40	80	119	50	24	360	15	4	132	160	35	23	50	100	70	48	240	190	110	160	134	14	14	27	8	100	260	100
065-040-200	WS_25_LS	65	40	100	142	50	24	360	18	4	160	180	35	23	50	100	70	48	265	212	110	160	155	14	14	27	8	100	260	100
065-040-250	WS_25_LS	65	40	100	169	65	24	360	18	6	180	225	47,5	25	50	125	95	48	320	250	110	160	179	14	14	27	8	100	260	100
065-040-315	WS_35_LS	65	40	125	207	65	32	470	18	6	225	250	47,5	24	80	125	95	48	345	280	110	160	207	14	14	35	10	130	340	100
065-050-160	WS_25_LS	65	50	100	128	50	24	360	18	4	160	180	35	23	50	100	70	48	265	212	110	160	149	14	14	27	8	100	260	100
065-050-200	WS_25_LS	65	50	100	144	50	24	360	18	4	160	200	35	23	50	100	70	48	265	212	110	160	163	14	14	27	8	100	260	100
065-050-250	WS_25_LS	65	50	100	170	65	24	360	18	6	180	225	47,5	25	50	125	95	48	320	250	110	160	186	14	14	27	8	100	260	100
065-050-315	WS_35_LS	65	50	125	207	65	32	470	18	6	225	280	47,5	24	80	125	95	48	345	280	110	160	215	14	14	35	10	130	340	100
080-065-160	WS_25_LS	80	65	100	132	65	24	360	18	4	160	200	47,5	23	50	125	95	48	280	212	110	160	160	14	14	27	8	100	260	100
080-065-200	WS_25_LS	80	65	100	155	65	24	360	18	6	180	225	47,5	25	50	125	95	48	320	250	110	160	178	14	14	27	8	100	260	140
080-065-250	WS_35_LS	80	65	100	179	80	32	470	20	6	200	250	60	24	80	160	120	48	360	280	110	160	199	19	14	35	10	130	340	140
080-065-315	WS_35_LS	80	65	125	209	80	32	470	20	6	225	280	60	24	80	160	120	48	400	315	110	160	229	19	14	35	10	130	340	140
100-080-160	WS_25_LS	100	80	125	138	65	24	360	18	6	180	225	47,5	25	50	125	95	48	320	250	110	160	174	14	14	27	8	100	260	140
100-080-200	WS_35_LS	100	80	125	159	65	32	470	18	4	180	250	47,5	22	80	125	95	48	345	280	110	160	188	14	14	35	10	130	340	140
100-080-250	WS_35_LS	100	80	125	183	80	32	470	18	6	200	280	60	24	80	160	120	48	400	315	110	160	209	19	14	35	10	130	340	140
100-080-315	WS_35_LS	100	80	125	218	80	32	470	20	6	250	315	60	24	80	160	120	48	400	315	110	160	242	19	14	35	10	130	340	140
125-100-160	WS_35_LS	125	100	125	178	80	32	470	18	6	200	280	60	24	80	160	120	48	360	280	110	160	225	19	14	35	10	130	340	140
125-100-200	WS_35_LS	125	100	125	173	80	32	470	18	6	200	280	60	24	80	160	120	48	360	280	110	160	212	19	14	35	10	130	340	140
125-100-250	WS_35_LS	125	100	140	188	80	32	470	18	6	225	280	60	24	80	160	120	48	400	315	110	160	219	19	14	35	10	130	340	140
125-100-315	WS_35_LS	125	100	140	225	80	32	470	18	6	250	315	60	24	80	160	120	48	400	315	110	160	255	19	14	35	10	130	340	140
150-125-200	WS_35_LS	150	125	140	189	80	32	470	20	6	250	315	60	24	80	160	120	48	400	315	110	160	242	19	14	35	10	130	340	140
150-125-250	WS_35_LS	150	125	140	226	80	32	470	20	6	250	355	60	24	80	160	120	48	400	315	110	160	275	19	14	35	10	130	340	140
150-125-315	WS_55_LS	150	125	140	243	100	42	530	20	6	280	355	75	25	110	200	150	48	500	400	110	160	280	24	14	45	12	160	370	140
150-125-400	WS_55_LS	150	125	140	277	100	42	530	20	6	315	400	75	25	110	200	150	48	500	400	110	160	309	24	14	45	12	160	370	140
200-150-315	WS_55_LS	200	150	160	255	100	42	530	20	6	280	400	75	25	110	200	150	48	550	450	110	160	304	24	14	45	12	160	370	140
200-150-400	WS_55_LS	200	150	160	289	100	42	530	20	6	315	450	75	25	110	200	150	48	550	450	110	160	331	24	14	45	12	160	370	140

8) Dimensions to EN 733

Dimensions and weights

PumpDrive 2 Eco

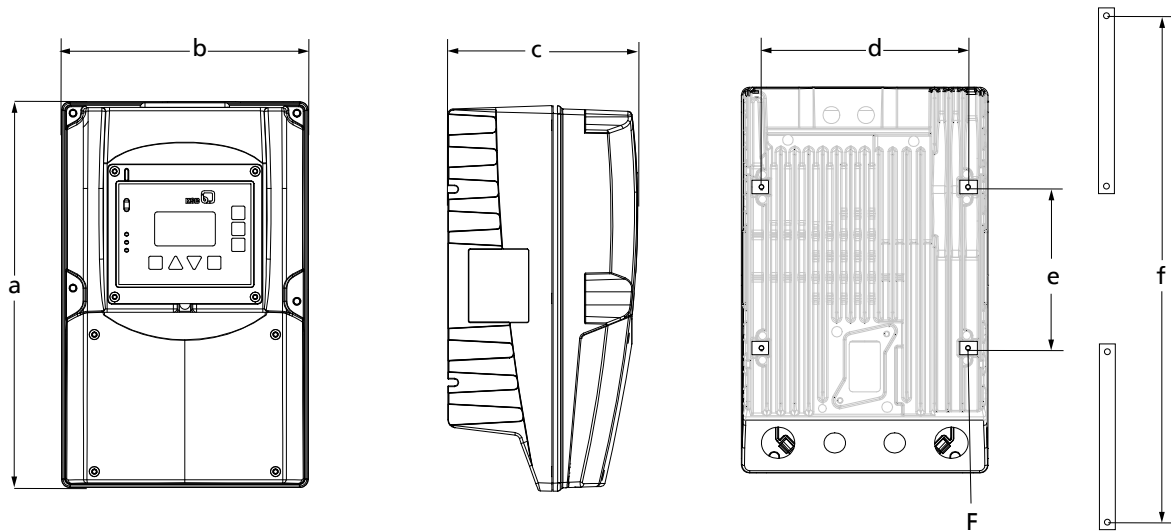


Fig. 3: Dimensions

Dimensions and weights

Size	P	Motor-mounted model [mm]					Wall/cabinet-mounted model ⁹⁾ [mm]					Fastening screws/bolts F	Weight ¹⁰⁾ [kg]	
		[kW]	a	b	c	d	e	a	b	c	d			f
A	..000K37..	0,37	260	171	144	140	141	343	171	144	140	333	M4 × 10	4
	..000K55..	0,55												
	..000K75..	0,75												
	..001K10..	1,1												
	..001K50..	1,5												
B	..002K20..	2,2	290	186	144	155	121	328	186	144	155	318	M4 × 10	5,5
	..003K00..	3												
	..004K00..	4												
C	..005K50..	5,5	330	255	185	219	205	401	255	185	219	387	M6 × 12	9,5
	..007K50..	7,5												
	..0011K00..	11												

9) The dimensions provided refer to the frequency inverter including the wall-mounting brackets.
10) Without motor adapter

PumpDrive 2

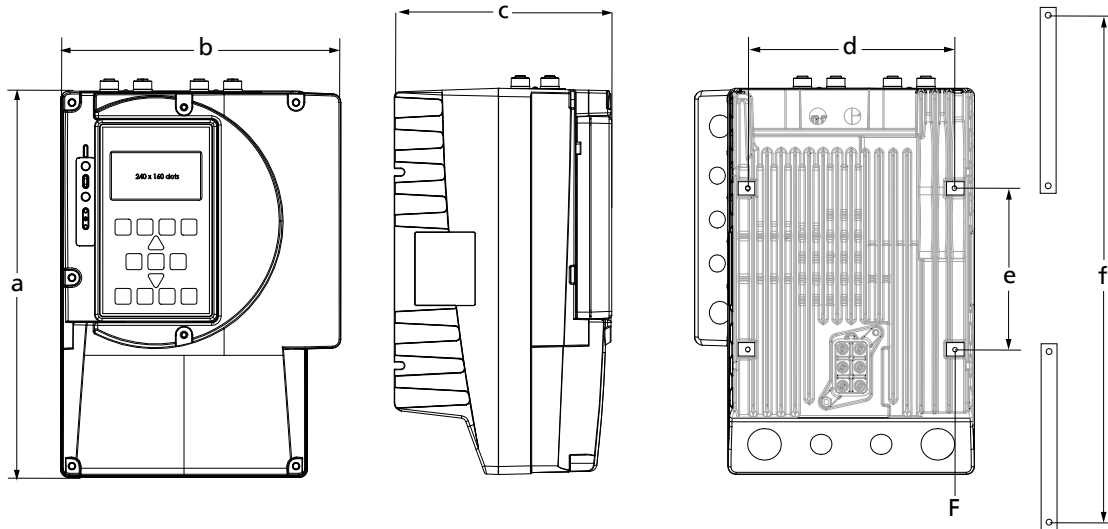


Fig. 4: Dimensions

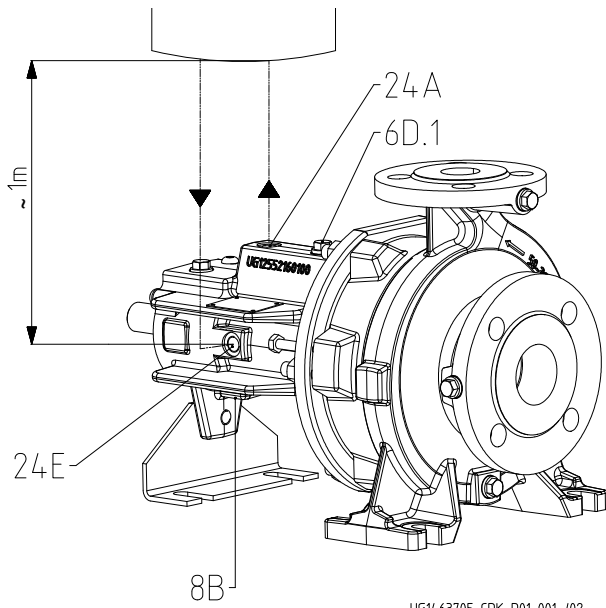
Dimensions and weights

Size	P [kW]	Motor-mounted model [mm]					Wall/ cabinet-mounted model ¹¹⁾ [mm]					Fastening screws/bolts F	Weight ¹²⁾ [kg]	
		a	b	c	d	e	a	b	c	d	f			
A	..000K37..	0,37	260	190	166	140	141	343	190	166	140	333	M4 × 10	5
	..000K55..	0,55												
	..000K75..	0,75												
	..001K10..	1,1												
	..001K50..	1,5												
B	..002K20..	2,2	290	211	166	155	121	328	211	166	155	318	M4 × 10	6,5
	..003K00..	3												
	..004K00..	4												
C	..005K500..	5,5	330	280	210	219	205	401	280	210	219	387	M6 × 12	12,5
	..007K500..	7,5												
	..011K000..	11												
D	..15K000..	15	460	350	290	280	309	582	350	290	280	565	M8 × 14	36
	..18K500..	18,5												
	..22K00..	22												
	..30K00..	30												
E	..37K00..	37	700	455	340	375	475	819	455	340	375	800	M8 × 14	60
	..45K00..	45												
	..55K00..	55												

1227.5/07-EN

11) The dimensions provided refer to the frequency inverter including the wall-mounting brackets.
12) Without motor adapter

Auxiliary connections for double mechanical seal



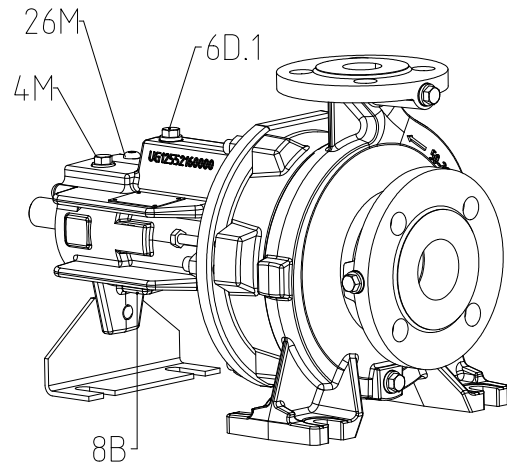
UG14.63705_CDK_D01.001 /02

Fig. 5: Connections for double mechanical seal

Overview

Connection	Description
6D.1	Fluid priming and venting
8B	Leakage drain
24A	Quench fluid outlet
24E	Quench fluid inlet

Auxiliary connections for single mechanical seal and monitoring equipment



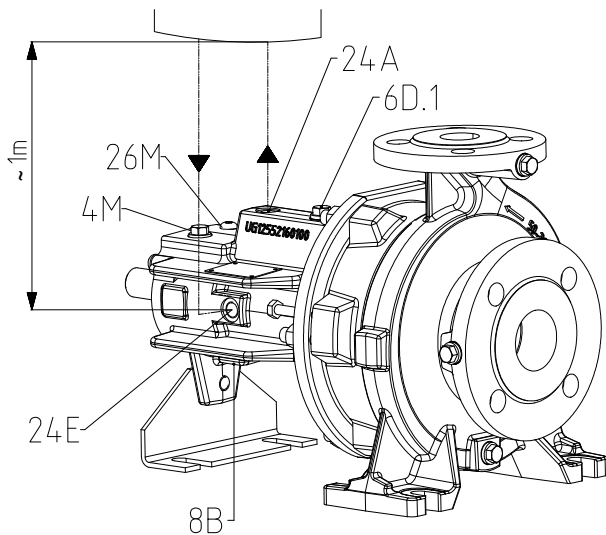
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Fig. 7: Connections for single mechanical seal and monitoring equipment

Overview

Connection	Description
4M	Temperature measurement
6D.1	Fluid priming and venting
8B	Leakage drain
26M	Shock pulse measurement

Auxiliary connections for double mechanical seal and monitoring equipment



UG14.63705_CDK_D01.002 /03

Fig. 6: Connections for double mechanical seal and monitoring equipment

Overview

Connection	Description
4M	Temperature measurement
6D.1	Fluid priming and venting
8B	Leakage drain
24A	Quench liquid outlet
24E	Quench liquid inlet
26M	Shock pulse measurement

Connections

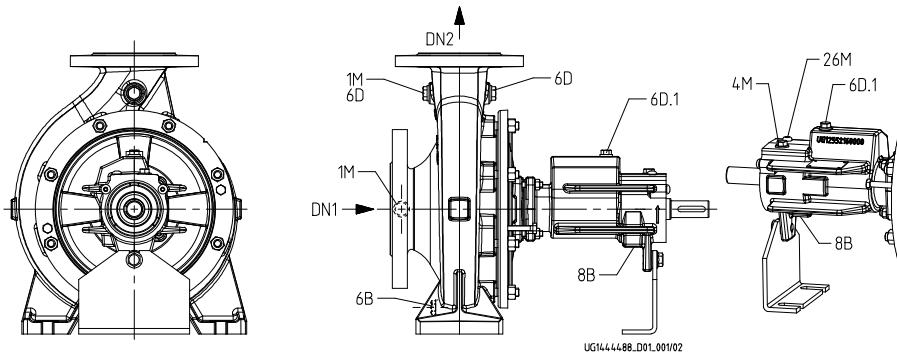


Fig. 8: Connection of Etanorm SYT with single mechanical seal

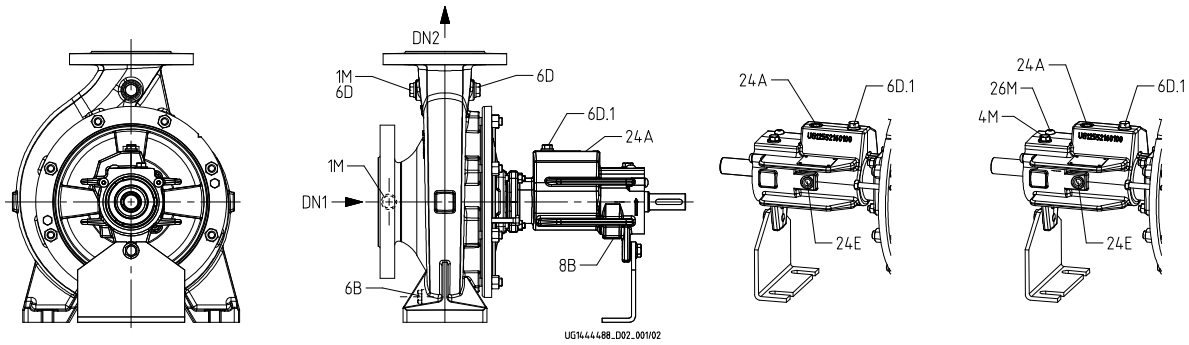


Fig. 9: Connection of Etanorm SYT with double mechanical seal

Connections

Connection * = optional	Design	Configuration	Position
1M	Pressure gauge	Drilled and closed or with pressure sensor	DN ₂
1M*	Pressure gauge	Drilled and closed or with pressure sensor	DN ₁
4M	Temperature measurement	Drilled and closed or with temperature sensor	-
6B	Fluid drain	Drilled and closed	-
6D	Fluid priming and venting	Drilled and closed	DN ₂ , suction side
6D*	Fluid priming and venting	Drilled and closed	DN ₂ , drive end
6D.1	Fluid priming and venting	Drilled and closed	-
8B	Leakage drain	Drilled	-
24A	Quench fluid outlet	Drilled and closed or with quench piping	-
24E	Quench fluid inlet	Drilled and closed or with quench piping	-
26M	Shock pulse measurement	Drilled and closed or with vibration sensor	-

Etanorm SYT connections

Etanorm SYT	Bearing bracket	Material S		
		Connections at the volute casing	Connections at the bearing bracket	
		1M / 6D / 6B	26M	6D.1 / 8B / 24A / 24E / 4M
040-025-160	WS_25_LS	G 1/4	M8	G 1/4
040-025-200	WS_25_LS	G 1/4	M8	G 1/4
050-032-125.1	WS_25_LS	G 1/4	M8	G 1/4
050-032-160.1	WS_25_LS	G 1/4	M8	G 1/4
050-032-200.1	WS_25_LS	G 1/4	M8	G 1/4
050-032-160	WS_25_LS	G 1/4	M8	G 1/4
050-032-200	WS_25_LS	G 1/4	M8	G 1/4
050-032-250	WS_25_LS	G 1/4	M8	G 1/4
065-040-160	WS_25_LS	G 1/4	M8	G 1/4
065-040-200	WS_25_LS	G 1/4	M8	G 1/4
065-040-250	WS_25_LS	G 1/4	M8	G 1/4
065-040-315	WS_35_LS	G 1/4	M8	G 1/4
065-050-160	WS_25_LS	G 1/4	M8	G 1/4
065-050-200	WS_25_LS	G 1/4	M8	G 1/4
065-050-250	WS_25_LS	G 1/4	M8	G 1/4
065-050-315	WS_35_LS	G 1/4	M8	G 1/4
080-065-160	WS_25_LS	G 3/8	M8	G 1/4
080-065-200	WS_25_LS	G 3/8	M8	G 1/4
080-065-250	WS_35_LS	G 3/8	M8	G 1/4
080-065-315	WS_35_LS	G 3/8	M8	G 1/4
100-080-160	WS_25_LS	G 3/8	M8	G 1/4
100-080-200	WS_35_LS	G 3/8	M8	G 1/4
100-080-250	WS_35_LS	G 3/8	M8	G 1/4
100-080-315	WS_35_LS	G 3/8	M8	G 1/4
125-100-160	WS_35_LS	G 1/2	M8	G 1/4
125-100-200	WS_35_LS	G 1/2	M8	G 1/4
125-100-250	WS_35_LS	G 1/2	M8	G 1/4
125-100-315	WS_35_LS	G 1/2	M8	G 1/4
150-125-200	WS_35_LS	G 1/2	M8	G 1/4
150-125-250	WS_35_LS	G 1/2	M8	G 1/4
150-125-315	WS_55_LS	G 1/2	M8	G 1/4
150-125-400	WS_55_LS	G 1/2	M8	G 1/4
200-150-200	WS_55_LS	G 1/2	M8	G 1/4
200-150-400	WS_55_LS	G 1/2	M8	G 1/4

Flange design

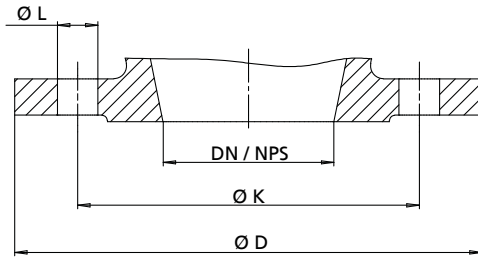


Fig. 10: Flange dimensions of Etanorm SYT

Flange dimensions of Etanorm SYT

DN / NPS	Standard					
	EN 1092-2			ASME B 16.1		
	PN 16			Class 125		
	Ø K	Ø D	Number and Ø of holes (Ø L)	Ø K	Ø D	Number and Ø of holes (Ø L)
[mm]						
25 / NPS 1	85	115	4 × Ø14	79,2	115	4 × Ø15,7
32 / NPS 1 1/4	100	140	4 × Ø19	88,9	140	4 × Ø15,7
40 / NPS 1 1/2	110	150	4 × Ø19	98,6	150	4 × Ø15,7
50 / NPS 2	125	165	4 × Ø19	120,7	165	4 × Ø19,1
65 / NPS 2 1/2	145	185	4 × Ø19	139,7	185	4 × Ø19,1
80 / NPS 3 ¹³⁾	160	200 / 229 ¹⁴⁾	8 × Ø19	152,4	200 / 229 ¹⁴⁾	4 × Ø19,1
100 / NPS 4	180	230	8 × Ø19	190,5	230	8 × Ø19,1
125 / NPS 5	210	255	8 × Ø19	215,9	255	8 × Ø22,4
150 / NPS 6	240	285	8 × Ø23	241,3	285	8 × Ø22,4
200 / NPS 8	295	345	12 × Ø23	298,5	345	8 × Ø22,4

Table (NPS for DN 80 flange drilled to ASME)

Etanorm SYT	Bearing bracket	Materials SG / SC	
		DN 1	DN 2
		ASME 125	ASME 125
080-065-160	25	NPS 4	NPS 2 1/2
080-065-200	25	NPS 4	NPS 2 1/2
080-065-250	35	NPS 4	NPS 2 1/2
080-065-315	35	NPS 4	NPS 2 1/2

Flange design by material

Material	Standard	Nominal diameter	Pressure class
S	EN 1092-2	DN 25 - DN 200	PN 16
S	Drilled to ASME B16.1 ¹⁵⁾	DN 25 - DN 200	Class 125

Scope of supply

Depending on the model, the following items are included in the scope of supply:

- Pump
- Baseplate
- Coupling
- Coupling guard
- Drive
- Quench pot with pipework (optional)
- Special accessories as required

13) DN 80 machined like DN 100, drilled to ASME

14) Flange DN 80 on suction side; applies to sizes 080-065-160, 080-065-200, 080-065-250, 080-065-315. Also see the table on Equivalents.

15) DN 80 machined like DN 100

General assembly drawings

Version with bearing bracket WS_25_LS

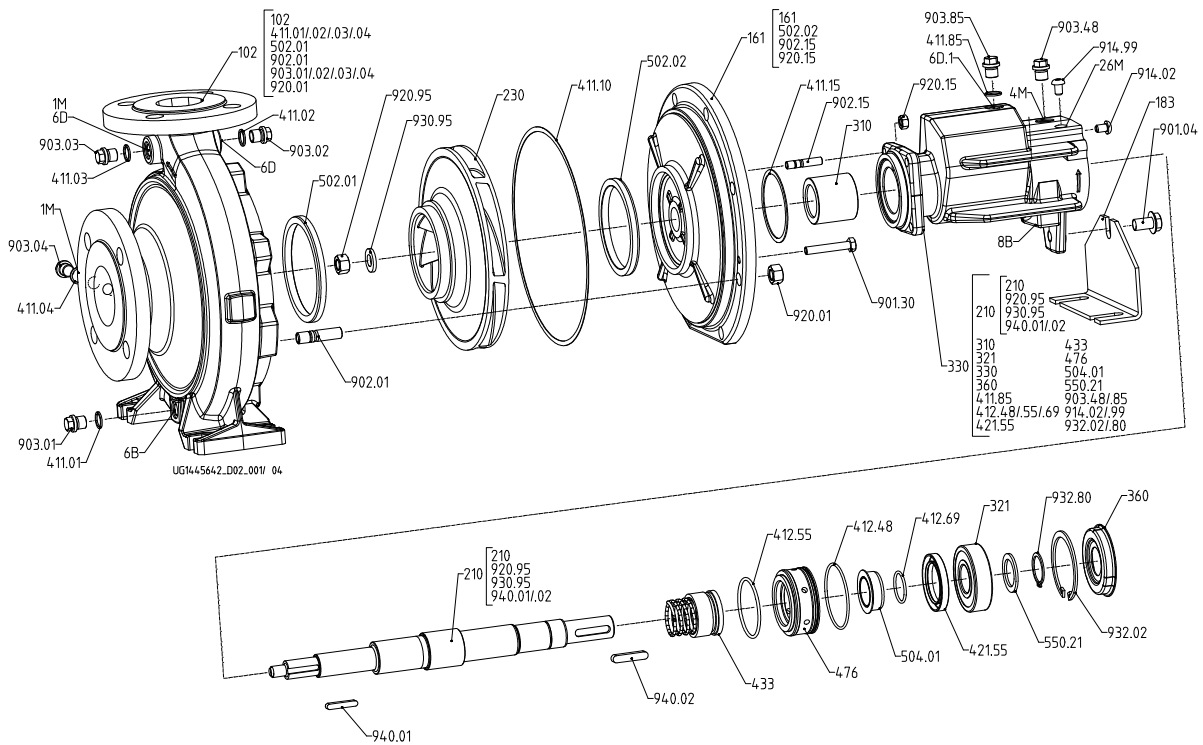


Fig. 11: Exploded view of an Etanorm SYT, bearing bracket WS_25_LS

List of components

Part No.	Description	Part No.	Description
102	Volute casing	476	Mating ring carrier
161	Casing cover	502.01/.02 ¹⁶⁾	Casing wear ring
183	Support foot	504.01	Spacer ring
210	Shaft	550.21	Disc
230	Impeller	901.04/.30	Hexagon head bolt
310	Plain bearing	902.01/.15	Stud
321	Radial ball bearing	903.01/.02/.03/.04/.48/.85	Screw plug
330	Bearing bracket	914.02/.99	Pan head screw
360	Bearing cover	920.01/.15/.95	Nut
411.01/.02/.03/.04/.10/.15/.85	Joint ring	930.95	Safety device
412.48/.55/.69	O-ring	932.02/.80	Circlip
421.55	Lip seal	940.01/.02	Key
433	Mechanical seal		

16) 502.02 not fitted on sizes 040-025-160, 050-032-125.1, 050-032-160.1, 050-032-160

Version with bearing bracket WS_25_LS with double mechanical seal

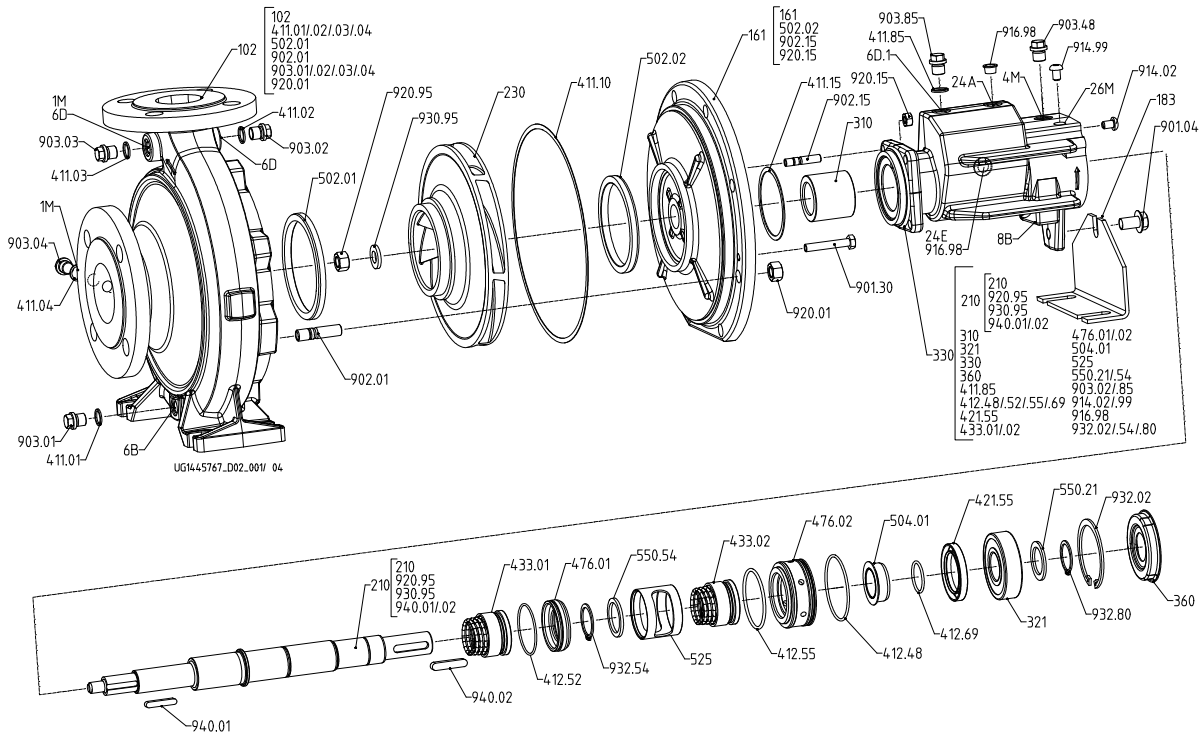


Fig. 12: Exploded view of an Etanorm SYT; bearing bracket WS_25_LS with double mechanical seal

List of components

Part No.	Description	Part No.	Description
102	Volute casing	476.01/.02	Mating ring carrier
161	Casing cover	502.01/.02 ¹⁷⁾	Casing wear ring
183	Support foot	504.01	Spacer ring
210	Shaft	525	Spacer sleeve
230	Impeller	550.21/.54	Disc
310	Plain bearing	901.04/.30	Hexagon head bolt
321	Radial ball bearing	902.01/.15	Stud
330	Bearing bracket	903.01/.02/.03/.04/.48/.85	Screw plug
360	Bearing cover	914.02/.99	Pan head screw
411.01/.02/.03/.04/.10/.15/.85	Joint ring	920.01/.15/.95	Nut
412.48/.52/.55/.69	O-ring	930.95	Safety device
421.55	Lip seal	932.02/.54/.80	Circlip
433.01/.02	Mechanical seal	940.01/.02	Key

17) 502.02 not fitted on sizes 040-025-160, 050-032-125.1, 050-032-160.1, 050-032-160

Version with bearing brackets WS_25_LS / WS_55_LS with SiC plain bearing

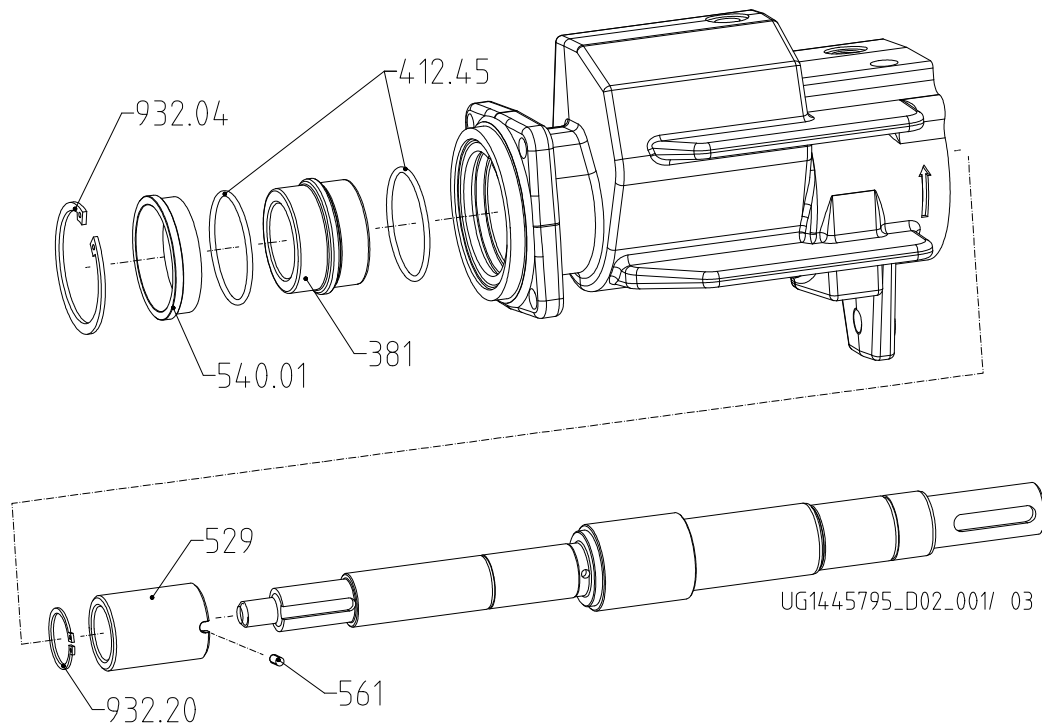


Fig. 13: Exploded view of an Etanorm SYT, bearing brackets WS_25_LS / WS_55_LS with SiC plain bearing

List of components

Part No.	Description	Part No.	Description
381	Bearing cartridge	540.01	Bush
412.45	O-ring	561	Grooved pin
529	Bearing sleeve	932.04/20	Circlip

Version with bearing brackets WS_35_LS / WS_55_LS

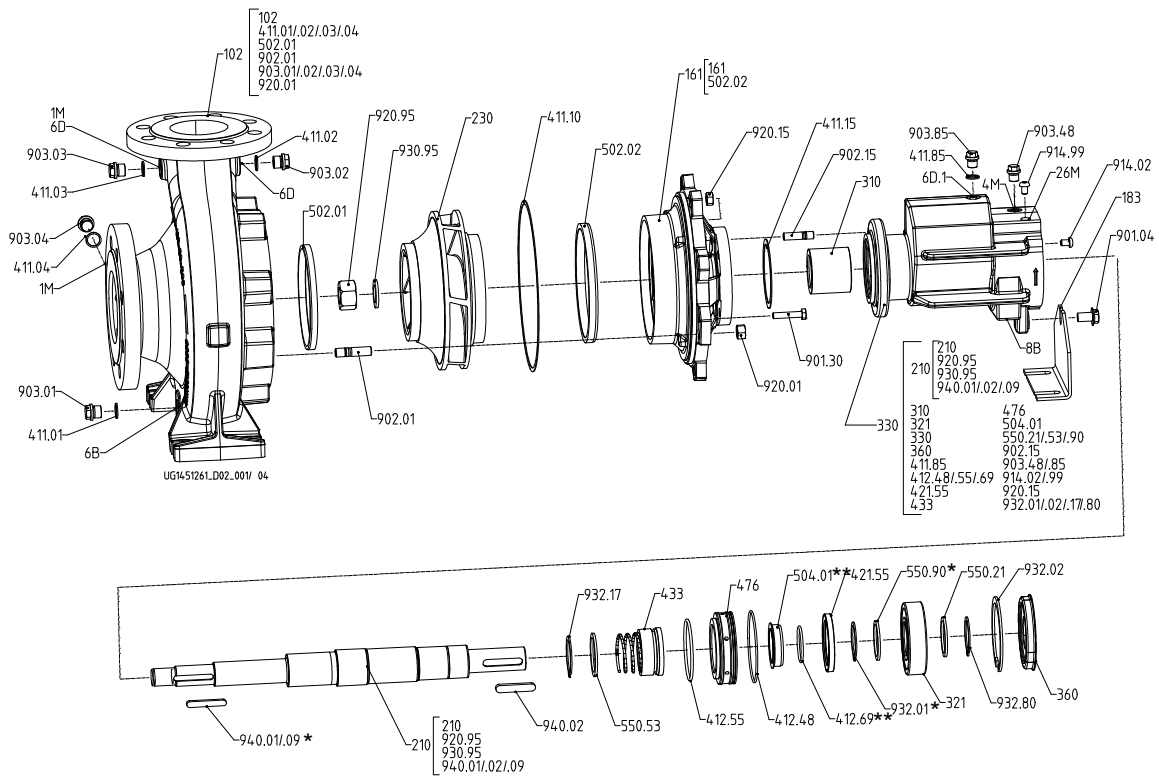


Fig. 14: Exploded view of an Etanorm SYT; bearing brackets WS_35_LS / WS_55_LS

* For WS_55 only
** For WS_35 only

List of components

Part No.	Description	Part No.	Description
102	Volute casing	476	Mating ring carrier
161	Casing cover	502.01/.02	Casing wear ring
183	Support foot	504.01 ¹⁸⁾	Spacer ring
210	Shaft	550.21/.53/.90 ¹⁹⁾	Disc
230	Impeller	901.04/.30	Hexagon head bolt
310	Plain bearing	902.01/.15	Stud
321	Radial ball bearing	903.01/.02/.03/.04/.48/.85	Screw plug
330	Bearing bracket	914.02/.99	Pan head screw
360	Bearing cover	920.01/.15/.95	Nut
411.01/.02/.03/.04/.10/.15/.85	Joint ring	930.95	Safety device
412.48/.55/.69	O-ring	932.01 ²⁰⁾ /.02/.17/.80	Circlip
421.55	Lip seal	940.01/.02/.09 ²¹⁾	Key
433	Mechanical seal		

18) 504.01 for bearing bracket WS_35_LS only
19) 550.90 for bearing bracket WS_55_LS only
20) 932.01 for bearing bracket WS_55_LS only
21) 940.09 for bearing bracket WS_55_LS only

Version with bearing brackets WS_35_LS / WS_55_LS with double mechanical seal

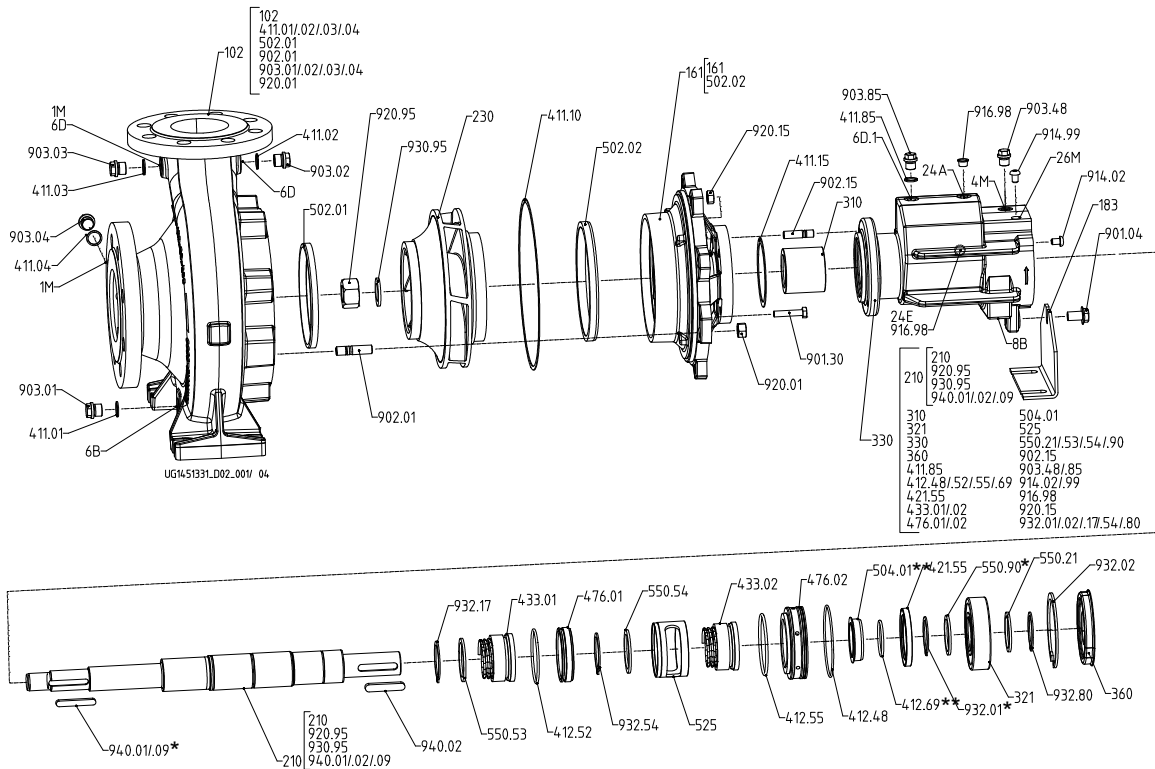


Fig. 15: Exploded view of Etanorm SYT; bearing bracket WS_35_LS / WS_55_LS with double mechanical seal
* WS_55 only
** WS_35 only

List of components

Part No.	Description	Part No.	Description
102	Volute casing	476.01/02	Mating ring carrier
161	Casing cover	502.01/02	Casing wear ring
183	Support foot	504.01 ²²⁾	Spacer ring
210	Shaft	525	Spacer sleeve
230	Impeller	550.21/53/54/90 ²³⁾	Disc
310	Plain bearing	901.04/30	Hexagon head bolt
321	Radial ball bearing	902.01/15	Stud
330	Bearing bracket	903.01/02/03/04/48/85	Screw plug
360	Bearing cover	914.02/99	Pan head screw
411.01/02/03/04/10/15/85	Joint ring	920.01/15/95	Nut
412.48/52/55/69 ²⁴⁾	O-ring	930.95	Safety device
421.55	Lip seal	932.01 ²⁵⁾ /02/17/54/80	Circlip
433.01/02	Mechanical seal	940.01/02/09 ²⁶⁾	Key

22) 504.01 for bearing bracket WS_35_LS only
23) 550.90 for bearing bracket WS_55_LS only
24) 412.69 for bearing bracket WS_35_LS only
25) 932.01 for bearing bracket WS_55_LS only
26) 940.09 for bearing bracket WS_55_LS only

Version with bearing bracket WS_35_LS with SiC plain bearing

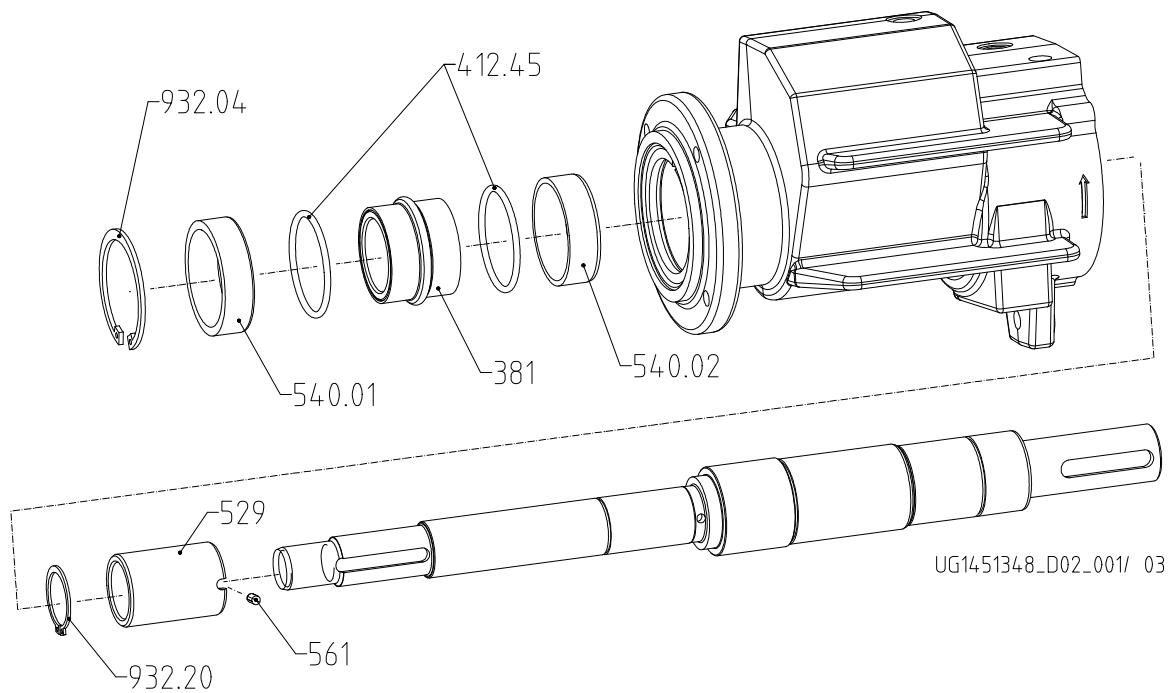


Fig. 16: Exploded view of an Etanorm SYT, bearing bracket WS_35_LS with SiC plain bearing

List of components

Part No.	Description	Part No.	Description
381	Bearing cartridge	540.01/.02	Bush
412.45	O-ring	561	Grooved pin
529	Bearing sleeve	932.04/.20	Circlip

Glossary

Back pull-out design

The complete back pull-out unit can be pulled out without having to remove the pump casing from the piping.

IE1

Efficiency class to IEC 60034-30: 1 = Standard Efficiency (IE = International Efficiency)

IE2

Efficiency class to IEC 60034-30: 2 = High Efficiency (IE = International Efficiency)

IE3

Efficiency class to IEC 60034-30: 3 = Premium Efficiency (IE = International Efficiency)

Mech. seal

Mechanical seal



KSB SE & Co. KGaA
Johann-Klein-Straße 9 • 67227 Frankenthal (Germany)
Tel. +49 6233 86-0
www.ksb.com