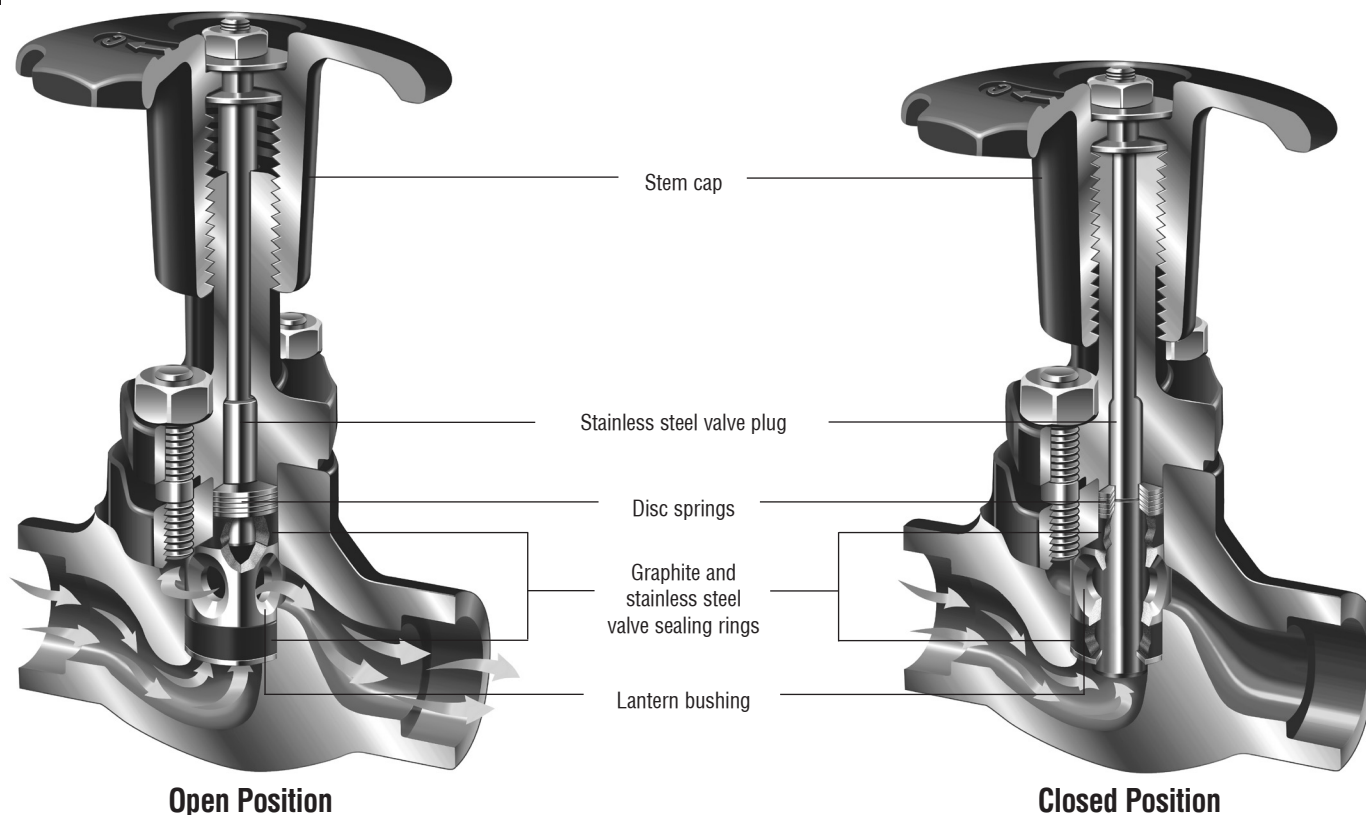


## The Piston Valve

Armstrong Steam Distribution Manifolds (MSD/SMSD) and TVS 4000 Trap Valve Stations incorporate advanced piston sealing technology for safer, longer lasting steam isolation service.

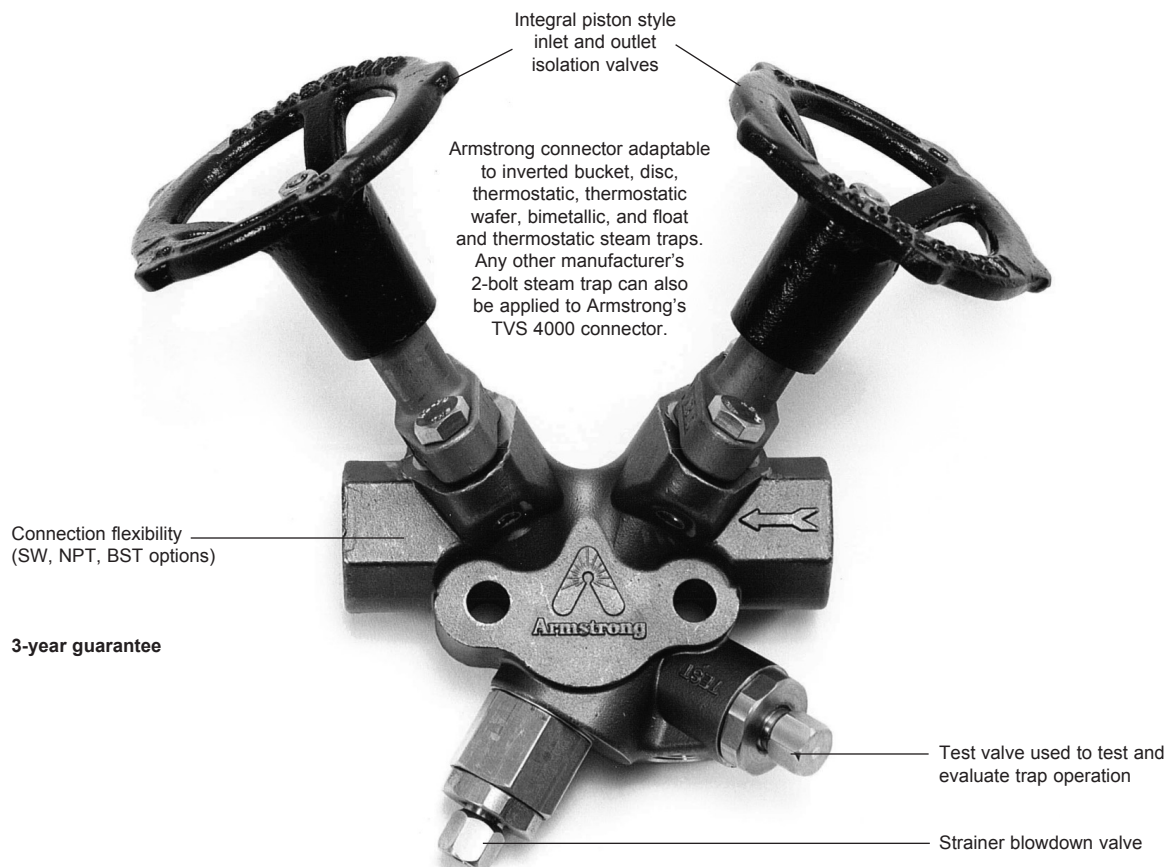


- **Dual sealing action.** The piston valve is a seatless valve that includes two graphite and stainless steel valve sealing rings that seal the stem and function as a seat. This combination provides long-term protection against leaks to the atmosphere and downstream piping.
- **Self-cleaning action.** Stainless steel piston slides without rotating between the two valve sealing rings, preventing dirt from damaging the surfaces.
- **Sealing integrity.** Flexible disc springs automatically provide leak tightness by exerting pressure, which keeps the upper and lower valve sealing rings compressed at all times. Sealing tightness is ensured by the compression of the sealing rings against the piston

and valve body. This combination of disc springs and dual valve seal rings protects against expansion and contraction due to heating and cooling. This ensures dependable operation, even after years of service.

- **Protected valve stem.** The valve stem and sealing surfaces are completely protected from dirt and corrosion by the stem cap, whether in an open or closed position.
- **In-line repairability.** All sealing valve components may be easily replaced in-line.
- **Long-term operation.** Piston valve design ensures actuation even after many years without operation.

# TVS 4000 Series Stainless Steel Trap Valve Station



## Description

Same principle. Different package with two piston-style isolation valves, test valve and integral stainless steel strainer with blowdown valve. What you'll find new are all the benefits of a piston valve integrated into the same space-saving package.

## Maximum Operating Conditions

Maximum allowable pressure:  
650 psig @ 600°F (45 bar @ 315°C)

## Materials—TVS 4000 Connector

Connector:	ASTM A351 Gr. CF8M
Strainer screen:	Stainless steel
Test valve:	Stainless steel
Blowdown valve:	Stainless steel

## Isolation Valve Components

All wetted parts:	Stainless steel
Valve sealing rings:	Graphite and stainless steel
Handwheel:	Ductile iron

## Weight

6-1/2 lb (2.9 kg)

## How to Order

Model	Connection	Type of Connection Inlet/Outlet	Flow Direction	Trap Type
TVS 4000	1/2" 3/4"	NPT SW BSPT Flanged*	R = Right to Left L = Left to Right	Inverted Bucket Disc Thermostatic wafer Bimetallic Float and Thermostatic

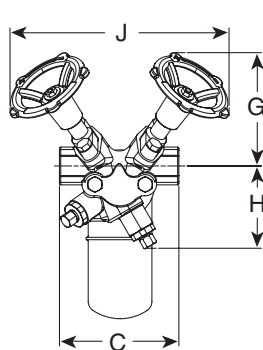
\*Consult factory.

U.S. Patent 6,467,503

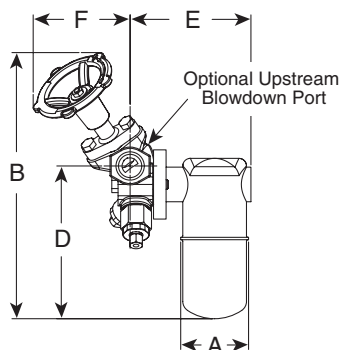
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# TVS 4000 Series Stainless Steel Trap Valve Station

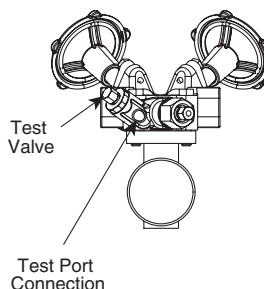
For Pressures to 650 psig (45 bar)...Capacities to 1,300 lb/hr (590 kg/hr) (Using 2000 Series Inverted Bucket Steam Traps)



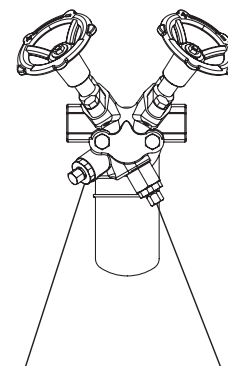
**Model TVS 4000 With  
2000 Series SS Trap**  
Front View



**Model TVS 4000 With  
2000 Series SS Trap**  
Side View



**Model TVS 4000  
With 2000 Series SS Trap**  
Bottom View



**Test Valve**  
Used to test and  
evaluate trap operation

**Strainer  
Blowdown Valve**

Same principle. Different package with two piston-style isolation valves, test valve and integral stainless steel strainer with blowdown valve. Now the energy-saving performance and reliability of the inverted bucket steam trap are available in a versatile new package. You'll still enjoy all the familiar benefits. And the same efficient condensate drainage from virtually every kind of steam-using equipment. What you'll find new are all the benefits of a piston valve integrated into the same space-saving package.

## Materials—TVS 4000 Connector

Connector:	ASTM A351 Gr. CF8M
Strainer screen:	Stainless steel
Screen retainer:	Stainless steel
Gasket:	Stainless steel
Retainer unit:	Stainless steel
Test valve:	Stainless steel
Blowdown valve:	Stainless steel

## Isolation Valve Components

Handwheel:	Ductile iron
Nut:	Stainless steel
Stem, washers:	Stainless steel
Bonnet:	ASTM A351 Gr. CF8M
Bonnet, bolts:	DIN 933, Gr. 8.8 per DIN 267
Valve plug:	Stainless steel
Disc springs:	Stainless steel
Valve sealing rings:	Graphite and stainless steel
Lantern bushing:	Stainless steel
Valve washers:	Stainless steel

## Materials—Series 2000 Traps

Body:	ASTM A240 Gr. 304L
Internals:	All stainless steel—304
Valve and seat:	Hardened chrome steel—17-4PH

For a fully detailed certified drawing, refer to CD #1232.

TVS 4000 Series With 2000 Series Inverted Bucket Steam Trap						
Model No.	2010		2011		2022	
Pipe Connections	in	mm	in	mm	in	mm
	1/2, 3/4	15, 20	1/2, 3/4	15, 20	1/2, 3/4	15, 20
“A” Trap Diameter	2-11/16	68	2-11/16	68	3-7/8	98
“B” Height (Valve Open)	8	203	10-1/2	268	12-1/2	318
“C” Face to Face	4-3/4	120	4-3/4	120	4-3/4	120
“D” Connection $\varnothing$ to Bottom	4-3/4	120	6	154	8	203
“E” Connection $\varnothing$ to Outside of Trap	4-1/2	114	4-13/16	122	5-7/8	149
“F” Connection $\varnothing$ to Front of Handwheel (Valve Open)	3-1/2	89	3-7/8	98	3-7/8	98
“G” Connection $\varnothing$ to Top of Handwheel (Valve Open)	3-1/4	83	4-1/2	114	4-1/2	114
“H” Connection $\varnothing$ to Bottom of Connector	1-7/8	47	3-1/4	83	3-1/4	83
“J” Width Across Handwheels (Valve Open)	9-1/4	235	8-3/4	222	8-3/4	222
Test Port Connection	1/4 NPT	6	1/4 NPT	6	1/4 NPT	6
Weight lb (kg)	9	4	9-1/2	4.3	12	5.4
Maximum Operating Pressure (Trap)	200 psi (14 bar)		400 psi (28 bar)		650 psig (45 bar)	
Maximum Allowable Pressure (Trap)	400 psi (28 bar) @ 750°F (399°C)				650 psig @ 600°F (45 bar @ 315°C)	

U.S. Patent 6,467,503

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