

Plasma range PRESTOJET / PLASMAJET

A complete range of installations
for manual plasma cutting and gouging



2008-044

The cutting team: PRESTOJET and PLASMAJET



SAF-FRO offers a complete range of machines showing top quality cut from 0.5 to 50 mm.

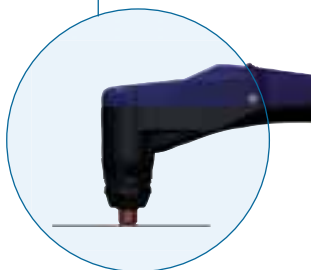
A smart and simple interface allows an easy and precise setting of the cutting current while the maximum safety is ensured by the blow-back starting system, and the new generation of torches.

SAF-FRO and PLASMA cutting: a tradition and a passion!

A force in conventional PLASMA Cutting for decades, SAF-FRO gave to manual air cutting the official seal of approval during the 80s. Since that time the SAF-FRO units, laden with patents, have continued to conquer new markets with its potent mix of safety, performance, comfort and economy.

DRAG CUTTING

Maximum quality cut and the lowest fume and arc emissions are reached with the "Drag cutting" mode, when the nozzle is in direct contact with the metal plate. Suitable from 0.5 to 8 mm.



PLASMA GOUGING

This additional process is the best alternative to the traditional air gouging process, specially when precision and safety are priorities. Plasma gouging improves the operating conditions by drastic reduction of noise and fume emissions removing up to 12 kg/h.

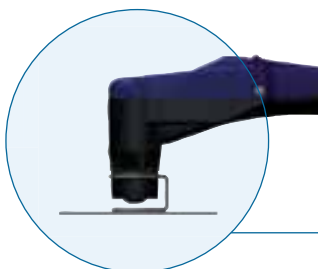


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DISTANCE CUTTING

The "traditional" plasma cutting technology, allows to cut with the maximum power, keeping a constant distance between nozzle and plate due to the "skate". This cutting mode provides a very good visibility of the arc and is suitable for precision job.










PLASMA ADVANTAGES

- Cuts all electrical conductive materials
- Easy to use, professional results at the first trial
- Faster than other cutting methods
- More precise
- Smaller heat affected zone.



Selection table

	Product picture	Built-in compressor	Digital display	Plasma gouging	Automatic option	Quality cut	Duty cycle at 40°C	Weight
SAXOJET		✓	✓	-	-	4 mm	20A at 50%	12 kg
PRESTOJET 1		-	✓	-	-	8 mm	30A at 35%	8 kg
PRESTOJET 2		-	✓	✓	✓	20 mm	65A at 50%	25 kg
PRESTOJET 4		-	✓	✓	✓	35 mm	120A at 60%	35 kg
PLASMAJET 2		-	-	-	-	25 mm	80A at 40%	80 kg
PLASMAJET 4		-	-	-	-	35 mm	120A at 50%	125 kg
NERTAJET 50		-	-	✓	✓	50 mm	150A at 100%	260 kg



Torches and original wearing parts

The use of original parts is a warranty of quality and performance. The safety and the warranty of our cutting systems is ensured by the use of the original parts only. ALW logo is the signature for SAF-FRO original parts.

SAF-FRO advantages:

- Fast part replacement with a ¼ revolution connection **PATENTED**.
- Auto-centring device for increased quality cut **PATENTED**.
- Part detection device prevents accidental starting for more safety.

SAXOJET: built-in compressor unit



- Portable
- Easy to use
- High quality cut

- Cutting capacity:**
- Severance cut: 8 mm
 - Quality cut: 4 mm



Product features

- Light and portable (12 kg).
- Input current < 16 A, can be used with a domestic plug.
- Digital display of parameters, friendly and easy interface.
- Built-in compressor: just plug and cut.
- Delivered ready to use.
- Cuts without earth clamp up to 2 mm.



Technical characteristics	SAXOJET
Primary input	
Single phase input	230 V - 50-60 Hz
Max. input	16 A
Output	
Cutting current	10 - 20 A
Duty cycle at 40 °C	20 A at 50 %
Protection index	IP 23
Insulation class	H
Standards	EN 60974-1; EN 60974-7; EN 60974-10
Dimensions characteristics	
Dimensions (l x w x h)	435 x 185 x 306 mm
Net weight	12 kg
To order	
Power source*	W 000 263 706
Wear parts for JET CP 0.5	
FL electrode	W 000 302 575
FL 0.65 nozzle	W 000 302 623
TN skirt for drag cutting	W 000 302 630
Key wrench	W 000 302 578
Adds-ons	
Cutting compass	W 000 302 512

SAXOJET - Front panel



1. Power on indicator.
2. Alarm indicator.
3. Digital display of the parameters.
4. Voltage/current button.
5. Air function.
6. Knob for continuous adjustment.

* Delivered with a torch 4 m, 3 m earth cable with clamp, 3 m primary cable, 1 set of wear parts.

PRESTOJET 1: single phase plasma unit



- Minimum weight
- Flexible
- Convenient

- Cutting capacity:**
- Severance cut: 10 mm
 - Quality cut: 8 mm



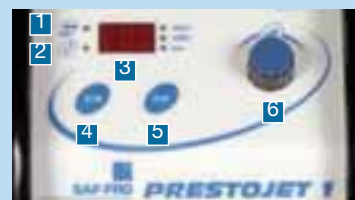
Product features

- Superior quality drag cutting with the patented wear parts.
- Minimum weight, 8 kg, for a high performance, 8 mm genuine cut.
- Great savings due to low current and air consumption. Reduction of operating cost.
- Reliable and strong: PRESTO "heavy industrial" design.
- Microprocessor control technology to improve the cutting quality.
- Digital display for easy, precise and repeatable regulation.



Technical characteristics	PRESTOJET 1
Primary input	
Single phase input	230 V - 50-60 Hz
Max. input	23 A
Output	
Cutting current	10 - 30 A
Duty cycle at 40 °C	25 A at 60 %
	30 A at 35 %
Compressed air	4 bar - 100 l/mn
Protection index	IP 23
Insulation class	H
Standards	EN 60974-1; EN 60974-7; EN 60974-10
Dimensions characteristics	
Dimensions (l x w x h)	435 x 185 x 306 mm
Net weight	8 kg
To order	
Power source*	W 000 263 708
Wear parts for JET CP 1.0	
FL electrode	W 000 302 575
FL 0.8 nozzle	W 000 302 569
TN skirt for drag cutting	W 000 302 630
Key wrench	W 000 302 578
Adds-ons	
Cutting compass	W 000 302 512

PRESTOJET 1 - Front panel



1. Power on indicator.
2. Alarm indicator.
3. Digital display of the parameters.
4. Voltage/current button.
5. Air function.
6. Knob for continuous adjustment.

* Delivered with a torch 5 m, 3 m earth cable with clamp, 3 m primary cable, 1 set of wear parts.

PRESTOJET 2: minimum weight, maximum power



- High quality cut
- Designed for heavy duty applications
- Maximum flexibility
- Built to last

- Cutting capacity:**
- Severance cut: 25 mm
 - Quality cut: 20 mm



Product features

- Superior quality cut up to 20 mm.
- Compact and lightweight (25 kg).
- Autolink system.
- Gouging position.
- Automatic re-start.
- Compatible with generators.
- Automatic option.
- Digital display and control of the parameters.

Technical characteristics	PRESTOJET 2
Primary input	
Input voltage 3 ph	230-400 V with autolink 50/60 Hz
Max. input current at 400V	20.9 A
Max. input current at 230V	20.6 A
Output	
Cutting current	20 A - 65 A
Duty cycle at 40 °C 400 V	65 A at 60 %
	50 A at 100 %
Duty cycle at 40 °C 230 V	40 A at 100 %
Compressed air	5 bar - 180 l/mn
Protection index	IP 23 S
Insulation class	H
Standards	EN 60974-1; EN 60974-7; EN 60974-10
Dimensions characteristics	
Dimensions (l x w x h)	435 x 235 x 380 mm
Net weight	25 kg
To order	
Power source*	W 000 262 497
Wear parts for JET CP 2.5	
FL electrode	W 000 302 575
FL 1.2 nozzle	W 000 302 568
TN skirt	W 000 302 630
TI skirt	W 000 270 053
Key wrench	W 000 302 578
Adds-ons	
Cutting compass	W 000 302 512
Auto option**	W 000 265 597

PRESTOJET 2 - Front panel



1. Cutting mode
2. Grid cutting
3. Gouging
4. Air pressure setting
5. Alarm indicator
6. Reset button
7. Setting knob
8. Digital display

* Delivered with a torch 5 m, 3 m earth cable with clamp, 5 m air cable, 6 m primary cable, 1 set of wear parts.

**Device for connection to an automatic cutting machine.

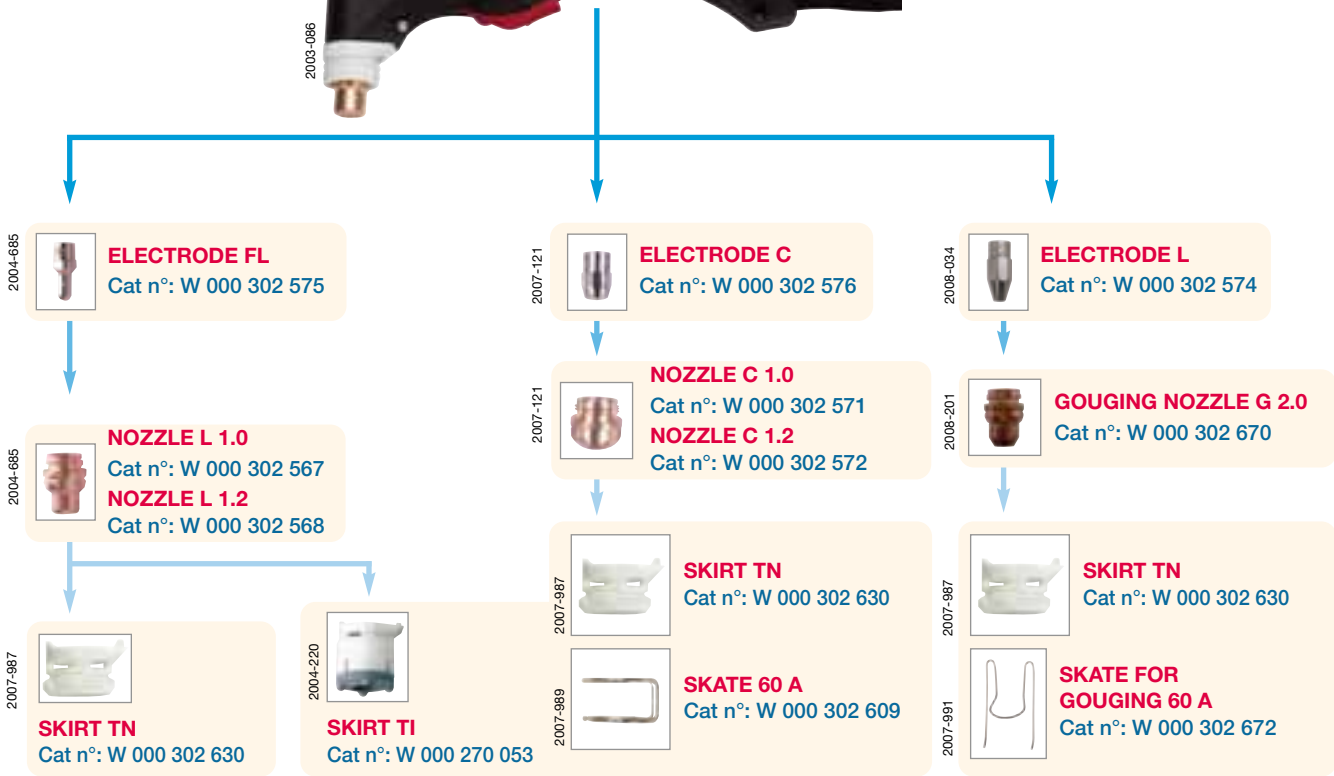
Prestojet 2 is an easy-to-use advanced powerful portable unit.

Select the cutting mode from the front panel: normal cutting, grid cutting with auto-restart, gouging mode. Set the cutting current with precise and continuous adjustment reading the value on the digital display and... cut! In case of problem the display is able to show the result of the diagnosis coming from the microprocessor. Easy to solve. Autolink and the automatic options are other of the possibilities offered by this new portable unit.

The JET CP 2.5 is a torch designed by SAF-FRO targeting the maximum safety matched with superior quality. A double action trigger to prevent from accidental starting, blow-back clean start technology to avoid HF pollution, detection of presence of

wear parts to have the right wear part at the right place, an ergonomic handle and very flexible harness are some of the characteristics that make the JET CP 2.5 the safest and easiest to use plasma cutting tool.

Jet CP 2.5



Drag cutting from 0.1 to 8 mm.

Distance cutting from 1 to 20 mm.

Plasma gouging



2001-123



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PRESTOJET 4: the top performer



- Maximum cutting capacity
- Reduced weight
- Strong design

Cutting capacity:

- Severance cut: 40 mm
- Quality cut: 35 mm



Product features

- Superior quality cut up to 35 mm.
- Compact and lightweight (35 kg).
- Gouging position.
- Automatic re-start.
- Automatic option.
- Digital display and control of the parameters.

Technical characteristics	PRESTOJET 4
Primary input	
Input voltage 3 ph	400 V - 50/60 Hz
Max. input current	40,3 A
Output	
Cutting current	10 A - 120 A
Duty cycle at 40 °C	120 A at 60 %
	100 A at 100 %
Compressed air	5 bar - 200 l/mn
Protection index	IP 23 S
Insulation class	H
Standards	EN 60974-1; EN 60974-7; EN 60974-10
Dimensions characteristics	
Dimensions (l x w x h)	720 x 310 x 430 mm
Net weight	35 kg
To order	
Power source*	W 000 262 498
Wear parts for JET CP 4.5	
FL electrode	W 000 302 575
C electrode	W 000 302 576
L 1.2 nozzle	W 000 302 568
Nozzle C 1,6	W 000 302 573
Skirt for drag cutting	W 000 302 668
Skirt for distance cutting	W 000 302 667
Skate 120 A	W 000 302 666
Key wrench	W 000 302 578
Adds-ons	
Cutting compass	W 000 302 512
Trolley	W 000 265 598
Auto option**	W 000 265 597

PRESTOJET 4 - Front panel



1. Digital display.
2. Setting knob.
3. Reset button.
4. Leds of operating mode.
5. On/Off switch.

* Delivered with a torch 6 m, 3 m earth cable with clamp, 5 m air cable, 6 m primary cable, 1 set of wear parts.

**Device for connection to an automatic cutting machine.



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Prestojet 4 is the perfect solution for all applications where performances and portability are required. This inverter power source, compact and easy to transport (35 kg), not only allows cutting up to 40 mm on carbon steel, but also performs plasma gouging and can even be installed on a automatic cutting machine, in its automatic version with a quick connection torch. Simply the best unit on the market.

PLASMA TROLLEY

Cat n°: W 000 265 598

A trolley is available for easier transportation and to store all accessories.



2007-589

Jet CP 4.5



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ELECTRODE FL
Cat n°: W 000 302 575

2008-031



NOZZLE FL 0.65
Cat n°: W 000 302 623
NOZZLE FL 0.8
Cat n°: W 000 302 569
NOZZLE L 1.0
Cat n°: W 000 302 567
NOZZLE L 1.2
Cat n°: W 000 302 568

2007-121



SKIRT DRAG 120 A
Cat n°: W 000 302 668

2007-121



ELECTRODE C
Cat n°: W 000 302 576

2007-121



NOZZLE C 1.0
Cat n°: W 000 302 571
NOZZLE C 1.2
Cat n°: W 000 302 572
NOZZLE C 1.4
Cat n°: W 000 302 524
NOZZLE C 1.6
Cat n°: W 000 302 573

2007-121



SKIRT DISTANCE 120 A
Cat n°: W 000 302 667
SKATE 120 A
Cat n°: W 000 302 666

2008-034



ELECTRODE L
Cat n°: W 000 302 574

2008-201



GOUGING NOZZLE G 2.2
Cat n°: W 000 302 671

2007-993



GOUGING SKIRT 120 A
Cat n°: W 000 302 535

2007-993



SKATE FOR GOUGING 120 A
Cat n°: W 000 302 673

Drag cutting from 0.1 to 8 mm.

Distance cutting from 1 to 40 mm.

Plasma gouging

PLASMAJET 2: powerfull and simple



2001-109

- Cutting capacity:**
- Severance cut: 30 mm
 - Quality cut: 25 mm



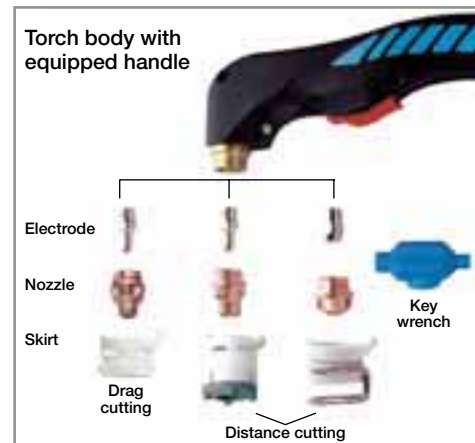
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Product features

- Powerful: 80 A with 40% at 40°C duty cycle.
- 3 steps to simplify the selection of the right current according to the thickness to be cut.
- Maximum quality and safety with the patented torch.
- Drag cutting up to 8 mm for maximum quality.
- Delivered ready to use.
- IP 23 for use on outdoor sites.
- 4 wheels and a strong design for intensive industrial use.

Technical characteristics		PLASMAJET 2
Primary input		
Input voltage 3 ph	220 / 230 / 380 / 400 V - 50/60 Hz	
Max. input current	49 / 47 / 28.5 / 27 A	
Output		
Cutting current	30 - 50 - 80 A	
Duty cycle at 40 °C	80 A at 40 %	
	50 A at 80 %	
	30 A at 100 %	
Compressed air	5 bar - 180 l/mn	
Protection index	IP 23	
Insulation class	H	
Standards	EN 60974-1; EN 60974-7; EN 60974-10	
Dimensions characteristics		
Dimensions (l x w x h)	500 x 855 x 755 mm	
Net weight	80 kg	
To order		
Power source*	W 000 261 826	
Wear parts for JET CP 3.0		
FL electrode	W 000 302 575	
C electrode	W 000 302 576	
L 1.2 nozzle	W 000 302 568	
C 1.4 nozzle	W 000 302 524	
Skirt TN	W 000 302 630	
Skirt TI	W 000 270 053	
Skate for skirt TN	W 000 302 609	
Key wrench	W 000 302 578	
Adds-ons		
Cutting compass	W 000 302 512	

* Delivered with a torch 5 m, 3 m earth cable with clamp, 5 m air cable, 6 m primary cable, 1 set of wear parts.



PLASMAJET 2 - Front panel



2006-849

1. On/Off switch.
2. Protection on.
3. Insufficient pressure
4. Reset Button.
5. Shield cup disconnected.
6. Current selection switch.

PLASMAJET 4: powerfull and simple



2000-080

- Cutting capacity:**
- Severance cut: 40 mm
 - Quality cut: 35 mm

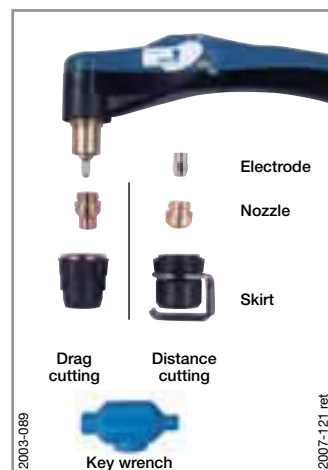
Product features

- High cutting capacity: 40 mm with 120 A.
- High duty cycle: 50 % at 40 °C.
- 4 steps for setting the current according to the thickness to cut.
- IP 23 for indoor and outdoor applications.
- High quality cut with drag cutting nozzles.
- Delivered ready to use with 6 m torch, air hose, primary cable, earth cable, starting set of wear parts.



2008-045

Technical characteristics	PLASMAJET 4
Primary input	
Input voltage 3 ph	220 / 230 / 380 / 400 V - 50/60 Hz
Max. input current	74 / 71 / 42 / 40 A
Output	
Cutting current	30 - 50 - 85 - 120 A
Duty cycle at 40 °C 400 V	120 A at 50 %
	85 A at 75 %
	50 A at 100 %
Compressed air	5,5 bar - 220 l/mn
Protection index	IP 23
Insulation class	H
Standards	EN 60974-1; EN 60974-7; EN 60974-10
Dimensions characteristics	
Dimensions (l x w x h)	500 x 855 x 755 mm
Net weight	125 kg
To order	
Power source*	W 000 261 827
Wear parts for JET CP 4.0	
FL electrode	W 000 302 575
C electrode	W 000 302 576
L 1.2 nozzle	W 000 302 568
C 1.8 nozzle	W 000 302 669
Skirt for drag cutting	W 000 302 668
Skirt for distance cutting	W 000 302 667
Skate 120 A	W 000 302 666
Key wrench	W 000 302 578
Adds-ons	
Cutting compass	W 000 302 512



2003-089

2007-121 ref

TORCH ADVANTAGES:

- Double action trigger for more safety.
- Ultra rapid mounting with the patented nozzles.
- Excellent quality cut with drag cutting up to 8 mm.

* Delivered with a torch 6 m, 3 m earth cable with clamp, 5 m air cable, 6 m primary cable, 1 set of wear parts.

NERTAJET 50 for manual and automatic cutting



Cutting capacity:
Quality cut: 50 mm

Product features

- 150 A at 100% to cut up to 50 mm.
- Built-in liquid cooling unit.
- Possibility to cut with compressed air, Nitrogen and Argon/Hydrogen for maximum quality.
- Double flux to protect the cutting zone.
- Gouging option - Automatic cycle version available.

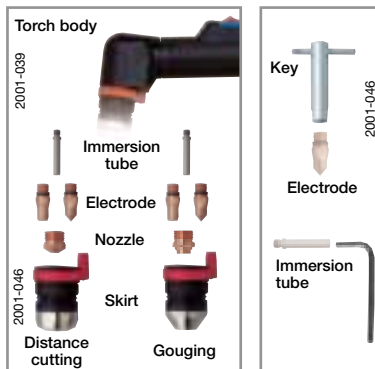


Technical characteristics	NERTAJET 50
Primary input	
Input voltage 3 ph	230 / 400 / 415 / 440 V - 50/60 Hz
Max. input current	108.8 / 62.6 / 60.3 / 56.9 A
Output	
Cutting current	30 - 50 - 85 - 120 A
Duty cycle at 40 °C 400 V	20 - 40 - 60 - 100 - 150 A
	150 A at 100 %
Cooling	water
Compressed air	6 bars - 170 l/mn
Protection index	IP 23
Insulation class	H
Standards	EN 60974-1; EN 60974-7; EN 60974-10
Dimensions characteristics	
Dimensions (l x w x h)	1 170 x 710 x 1 200 mm
Net weight	260 kg
To order	
Power source only	W 000 305 077
Package air including Power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, protection kit	W 000 305 078
Package Ar/H ₂ & N ₂ including Power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, protection kit	W 000 305 079
Immersion tube	S0409-1202
Key Nertajet 50	S0409-1203
Electrode Air	W 000 325 063
Electrode N2	W 000 325 064
Electrode Ar/H2	W 000 325 065
Nozzle 40 A	W 000 325 067
Nozzle 60 A	W 000 325 069
Nozzle 100 A	W 000 325 072
Nozzle 150 A	W 000 325 073
Nozzle for gouging	W 000 302 515
Skirt P flat	W 000 302 516
Skirt C conical	W 000 302 517

NERTAJET 50 - Front panel



1. Red warning LEDs.
2. Process selection: cutting, sheet perforation, gouging.
3. Green LEDs: for powering with 3 phases.
4. Current range selector.
5. Push buttons for gas test.
6. Pressure gauges: arc pilot gas/cutting gas.



The standard position of the trigger is in the front part of the torch for precision cutting.



+/- 45° torch head rotation for bevel cutting or gouging.



One movement slide back of the trigger to protect the hand from heating during maximum intensity applications.



Double action trigger for maximum safety.

Options and accessories



2008_003

Complete wear part list

PN	Description	SAXOJET	PRESTOJET 1	PRESTOJET 2	PRESTOJET 4	PLASMAJET 2	PLASMAJET 4	NERTAJET 50
W 000 302 576	Electrode C			✓	✓	✓	✓	
W 000 302 575	Electrode FL	✓	✓	✓	✓	✓	✓	
W 000 302 574	Electrode L			✓	✓			
W 000 325 063	Electrode air							✓
W 000 325 064	Electrode nitrogen							✓
W 000 325 065	Electrode Ar/H ₂							✓
W 000 302 623	Nozzle FL 0.65	✓	✓	✓	✓			
W 000 302 569	Nozzle FL 0.8		✓	✓	✓	✓	✓	
W 000 302 567	Nozzle L 1.0			✓	✓	✓	✓	
W 000 302 568	Nozzle L 1.2			✓	✓	✓	✓	
W 000 302 571	Nozzle C 1.0			✓	✓	✓	✓	
W 000 302 572	Nozzle C 1.2			✓	✓	✓	✓	
W 000 302 524	Nozzle C 1.4			✓	✓	✓	✓	
W 000 302 573	Nozzle C 1.6				✓			
W 000 302 669	Nozzle C 1.8						✓	
W 000 325 067	Nozzle 40 A							✓
W 000 325 069	Nozzle 60 A							✓
W 000 325 072	Nozzle 100 A							✓
W 000 325 073	Nozzle 150 A							✓
W 000 302 670	Nozzle gouging G 2.0			✓				
W 000 302 671	Nozzle gouging G 2.2				✓			
W 000 302 515	Nozzle FOR gouging Z 5.0							✓
W 000 302 630	Skirt TN	✓	✓	✓		✓		
W 000 270 053	Skirt TI			✓		✓		
W 000 302 667	Skirt distance 120 A				✓		✓	
W 000 302 668	Skirt drag 120 A				✓		✓	
W 000 302 535	Skirt for gouging 120 A				✓			
W 000 302 516	Skirt P flat							✓
W 000 302 517	Skirt C conical							✓
W 000 302 609	Skate for skirt TN			✓		✓		
W 000 302 666	Skate skirt distance 120 A				✓		✓	
W 000 302 672	Skate for gouging 60 A			✓				
W 000 302 673	Skate for gouging 120 A				✓			
W 000 302 578	Key wrench for all plasma torches	✓	✓	✓	✓	✓	✓	





Contacts

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