

Pipe Vises & Supports

- Wide selection of pipe accessories designed to work as one.
- Rugged construction for years of dependable service.



	No. of Models	Pipe Capacity		Height Adjustment		Page
		in.	mm	in.	mm	
Vises						
Portable Tristand®	4	1/8 - 12	6 - 300	–	–	2.2
Stand Chain	1	1/8 - 5	6 - 125	–	–	2.2
Bench Chain	9	1/8 - 8	6 - 200	–	–	2.2
Bench Yoke	5	1/8 - 6	6 - 150	–	–	2.3
Portable Chain & Yoke	2	1/8 - 5	6 - 125	–	–	2.3
Pipe Welding	4	1/2 - 12	15 - 300	–	–	2.3
Supports						
V Head	2	12	300	20 - 53	51 - 132	2.4
Ball Transfer	2	12	300	–	–	2.4
Roller Head	2	12	300	23 - 55	59 - 140	2.4
Conveyor Head	1	12	300	29 - 44	74 - 112	2.4
Adjustable	2	6	150	23 - 41	59 - 104	2.5
Support Stand	1	12	300	26 - 42	66 - 107	2.5
Adjustable Roller Stand	1	36	900	–	–	2.5
Large Diameter Stand	1	24	610	16 - 31	41 - 79	2.5

PIPE VISES & SUPPORTS

Pipe Vises



425 Portable TRISTAND Chain Vise

NEW

460-12 Portable TRISTAND Chain Vise



40-A Portable TRISTAND Yoke Vise

Portable TRISTAND® Vises

- Models 460 and 40-A include integral legs and tray folds in for easy carrying and setup. Large vise base overhangs front legs for clear tool swing.
- Models 460 and 40-A include slots for hanging tools, pipe rest, three-pipe benders and ceiling brace screw.
- Model 460-6 features a larger work surface, 6" (150 mm) diameter, rear support and receding ceiling brace screw.
- Model 460-12 features an integrated ground lug to provide a conductive surface to connect the weld ground.
- Model 425 features "quick grab" self-locking latch and carrying handle for ease of transport.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40130	40-A	Portable TRISTAND Yoke Vise	1/8 - 2 1/2	6 - 60	48 1/2	22,0	1
16703	425	Portable TRISTAND Chain Vise	1/8 - 2 1/2	6 - 60	32	14,5	1
36273	460-6	Portable TRISTAND Chain Vise	1/8 - 6	6 - 150	42 3/4	19,4	1
36278	460-12	Portable TRISTAND Chain Vise**	1/8 - 12	6 - 300	60 3/4	27,6	1

** For model 460-6, jaw for plastic pipe, Catalog No. 41280 available; order separately.

Top Screw Stand Chain Vise



Stand Chain Vise

- Handy, portable stand chain vise.
- Sturdy cast-iron frame.
- Equipped with pipe rest, pipe bender and tool tray. Pipe for legs and connecting pipe not furnished. Use 1 1/4" (32 mm) pipe for the front legs and the connecting piece and 1" (25 mm) pipe for the rear legs.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40165	560	Top Screw Stand Chain Vise	1/8 - 5	6 - 125	25 3/4	11,7	1

Top Screw Bench Chain Vise



Bench Chain Vises

- Crank handle is anchored to base.
- Rugged cast-iron base has handy pipe rest and bender. Capacities of 1/8" (6 mm) through 8" (200 mm).
- Two models available for plastic pipe. Toothless jaws are neoprene-coated to prevent scoring of pipe.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40185	BC210	Top Screw Bench Chain Vise	1/8 - 2 1/2	6 - 60	7 3/4	3,5	1
40195	BC410	Top Screw Bench Chain Vise	1/8 - 4	6 - 100	14 3/4	6,7	1
40190	BC210P	Top Screw Bench Chain Vise*	1/2 - 2 7/8 O.D.	15 - 70	7 3/4	3,5	1
40200	BC410P	Top Screw Bench Chain Vise*	1/2 - 4 1/2 O.D.	15 - 110	15	6,8	1
40205	BC510	Top Screw Bench Chain Vise	1/8 - 5	6 - 125	14 3/4	6,7	1
40210	BC610	Top Screw Bench Chain Vise	1/4 - 6	8 - 150	24 1/2	11,1	1
40215	BC810	Top Screw Bench Chain Vise	1/2 - 8	15 - 200	37 1/4	16,9	1
40175	BC2A	Bottom Screw Bench Chain Vise	1/8 - 2	6 - 50	6	2,7	1
40180	BC4A	Bottom Screw Bench Chain Vise	1/8 - 4	6 - 100	13 3/4	6	1

*For Plastic Pipe and Tube.

(TOOLTIP) TRISTAND® vises include an adjustable method to increase stand stiffness. Model 460-12 includes an adjustable rear leg to level the stand.

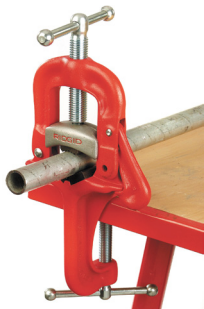


Bench Yoke Vise

Bench Yoke Vises

- Yoke and base made of strong, dependable iron. Hardened alloy steel jaws and convenient pipe rest and bender included.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40080	21	Bench Yoke Vise	1/8 - 2	6 - 50	8 3/4	4,0	1
40085	22	Bench Yoke Vise	1/8 - 2 1/2	6 - 65	13	5,9	1
40090	23	Bench Yoke Vise	1/8 - 3	6 - 80	19 3/4	9,0	1
40100	25	Bench Yoke Vise	1/8 - 4	6 - 100	27 3/4	12,6	1
40110	27	Bench Yoke Vise	1/8 - 6	6 - 150	65	29,6	1



Portable Yoke Vise

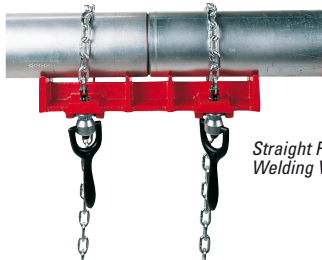


Top Screw Post Chain Vise

Portable Chain and Yoke Vises

- Light, strong, portable post chain vise fits any shape or kind of post.
- Model 640 features a tray for oil can, plus a handy pipe bender.
- Portable yoke vise easily attaches to plank, workbench or post.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40125	39	Portable Kit Yoke Vise	1/8 - 2 1/2	6 - 65	15 1/2	7,0	1
40170	640	Top Screw Post Chain Vise	1/8 - 5	6 - 125	23 1/2	10,7	1



Straight Pipe Welding Vise



Angle Pipe Welding Vise



Elbow Pipe Welding Vise



Flange Pipe Welding Vise

Pipe Welding Vises

- Made of durable performance-proven material and designed to resist strain, heat and warpage during tacking.
- Machined swivel nuts and pins, together with special chain screws, give smooth and trouble free assembling of the vise onto pipe.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40220	461	Straight Pipe Welding Vise	1/2 - 8	15 - 200	15 1/2	7,0	1
40225	462	Angle Pipe Welding Vise	1/2 - 12	15 - 300	18 3/8	8,4	1
40230	463	Elbow Pipe Welding Vise	2 1/2 - 8	65 - 200	14	6,4	1
40235	464	Flange Pipe Welding Vise	2 1/2 - 8	65 - 200	17 1/4	7,8	1

PIPE VISES & SUPPORTS

Pipe Stands

A full range of heavy-duty adjustable pipe stands are available in varying configurations with capacity from 1/8" (6 mm) - 36" (900 mm). These stands are suitable for use with threading machines, roll groovers, etc.

NEW



New VF-99: folded

V Head Pipe Stands

NEW: VF-99 Folding Pipe Stand (#22168): Requires 70% less area to store!

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56657	VJ-98	V Head Low Pipe Stand	20 - 38	51 - 96	12	300	2500	1134	21	9,5
22168	VF-99	V Head High Folding Pipe Stand	28 - 53	71 - 132	12	300	2500	1134	24	10,9



Ball Transfer Head

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
60007	BTH-9	Ball Transfer Head for VJ stands	-	-	12	300	1000	454	5	2,3
33351	VFB-1	VF-99 Pipe Stand + BTH-9	28 - 53	71 - 132	12	300	1000	454	29.1	13,2



Roller Head Pipe Stands

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56667*	RJ-98	Roller Head Low Pipe Stand	23 - 41	59 - 104	12	300	1000	454	24	10,9
56672*	RJ-99	Roller Head High Pipe Stand	32 - 55	82 - 140	12	300	1000	454	27	12,3



Conveyor Head Pipe Stand

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56682*	CJ-99	Conveyor Head High Pipe Stand	29 - 44	74 - 112	12	300	1000	454	19	8,6

*For use with threading machines.

(TOOLTIP) To ensure maximum stability of the work piece, pipe supports should be used every meter.

Adjustable Pipe Supports

No. 46



No. 92



Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
42505	46	Adjustable Pipe Support	23 - 33	59 - 84	6	150	2500	1134	23	10,4
42510*	92	Adjustable Pipe Support	32 - 41	81 - 104	6	150	2500	1134	28	12,7

Support Stand for Roll Groovers



Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
83380*	965	Support Stand for Groovers	26 - 42	66 - 107	12	300	2500	1134	29	13,2

*For use with threading machines.

Adjustable Stand with Steel Rollers



Catalog No.	Model No.	Description	Height		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
64642	AR99	Adj. Roller Stand w/Steel Wheels	34	86	36	900	2500	1134	30	13,6

Large Diameter Pipe Stand



Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
96372	RJ-624	Large Diameter Pipe Stand	16 - 31	41 - 79	24	610	4500	2041	167	75,7

