ENGINEERING TOMORROW



Datasheets

Danfoss scroll compressors **H series**





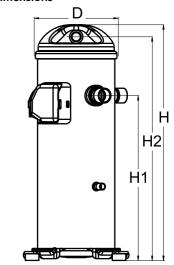
Datasheet, technical data

Danfoss scroll compressor, HLM081T4

General Characteristics

Model number (on compressor nameplate)		HLM081T4LC6
Code number for Singlepack*		120U1776
Code number for Industrial pack**		120U1773
Drawing number		0XR6089B-2
Suction and discharge connections		Brazed
Suction connection		7/8 " ODF
Discharge connection		3/4 " ODF
Oil sight glass		None
Oil equalisation connection		None
Oil drain connection		None
LP gauge port		None
IPR valve		Yes
Swept volume	110,94	cm3/rev
Displacement @ Nominal speed	19.3 m3/h @ 2900 rpm	- 23.3 m3/h @ 3500 rpm
Net weight	37,2	2 kg
Oil charge	1,57 litre, Alk	ylbenzene
Maximum system test pressure Low Side / High side	- bar(g)	/ - bar(g)
Maximum differential test pressure	- b	oar
Maximum number of starts per hour		•
Refrigerant charge limit	5,44 kg	
Approved refrigerants	R	22

Dimensions



Electrical Characteristics

Liectifical Characteristics	
Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 25°C	1.716 Ω
Winding resistance between phases 1-3 +/- 7% at 25°C	1.694 Ω
Winding resistance between phases 2-3 +/- 7% at 25°C	1.666 Ω
Rated Load Amps (RLA)	11 A
Maximum Continuous Current (MCC)	17 A
Locked Rotor Amps (LRA)	87 A
Motor protection	Internal overload protector

D=183,5 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

Terminal box



Oil sight glass	52,5 Nm
Power connections / Earth connection	3 Nm / 2 Nm



Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions



IP22

Approvals: CE certified, UL certified (file SA11565), -

 $\hbox{*Singlepack: Compressor in cardboard box}\\$

**Industrial pack: 12 or 16 Unboxed compressors on pallet

- 1: Screw connectors 10-32 UNF x 9.5
- 2: Earth connection
- 3: Power cable passage



Datasheet, accessories and spare parts

Danfoss scroll compressor, HLM081T4

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131

 Rotolock accessories, discharge side
 Code no.

 Solder sleeve, P04 (1-1/4" Rotolock, 3/4" ODF)
 8153008

 Angle adapter, C04 (1-1/4" Rotolock, 3/4" ODF)
 8168006

 Rotolock valve, V04 (1-1/4" Rotolock, 3/4" ODF)
 8168029

 Gasket, 1-1/4"
 8156131

Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1-1/4" Rotolock, 3/4" ODF)	120Z0128
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009

Solder sleeve adapter set



Oil / lubricants	Code no.

Crankcase heaters	Code no.
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040

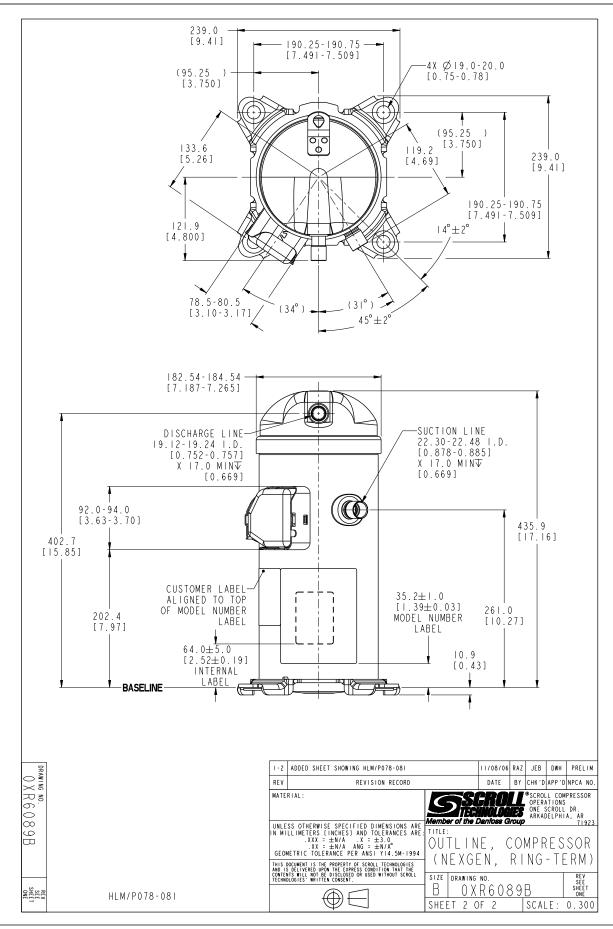
1: Rotolock adapter (Suc & Dis) 2: Gasket (Suc & Dis)

3: Solder sleeve (Suc & Dis) 4: Rotolock nut (Suc & Dis)

Miscellaneous accessories	Code no.
Acoustic hood	120Z5044
Discharge thermostat kit	7750009

Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit, including 1 bolt, 1 sleeve, 1 washer	120Z5031





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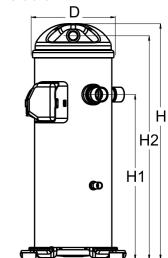
Datasheet, technical data

Danfoss scroll compressor, HLM081T4

General Characteristics

Model number (on compressor nameplate)	HLM081T4LC8	
Code number for Singlepack*	120U2727	
Drawing number	0XR6089B-2	
Suction and discharge connections	Brazed	
Suction connection	7/8 " ODF	
Discharge connection	3/4 " ODF	
Oil sight glass	None	
Oil equalisation connection	None	
Oil drain connection	None	
LP gauge port	None	
IPR valve	Yes	
Swept volume	110,94 cm3/rev	
Displacement @ Nominal speed	19.3 m3/h @ 2900 rpm - 23.3 m3/h @ 3500 rpm	
Net weight	37,2 kg	
Oil charge	1,57 litre, Alkylbenzene	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour		
Refrigerant charge limit	5,44 kg	
Approved refrigerants	R22	

Dimensions



D=183,5 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

Electrical Characteristics

Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
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Rated Load Amps (RLA)	11 A
Maximum Continuous Current (MCC)	17 A
Locked Rotor Amps (LRA)	87 A
Motor protection	Internal overload protector

Recommended Installation torques

Oil sight glass	52,5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals : CE certified, -, CCC certified *Singlepack: Compressor in cardboard box

**Industrial pack: 12 or 16 Unboxed compressors on pallet

Terminal box



IP22

1: Screw connectors 10-32 UNF x 9.5

2: Earth connection

3: Power cable passage



Datasheet, accessories and spare parts

Danfoss scroll compressor, HLM081T4

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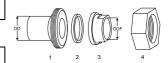
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Gasket set. 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009

Solder sleeve adapter set



Oil / lubricants	Code no.
Crankcase heaters	Code no

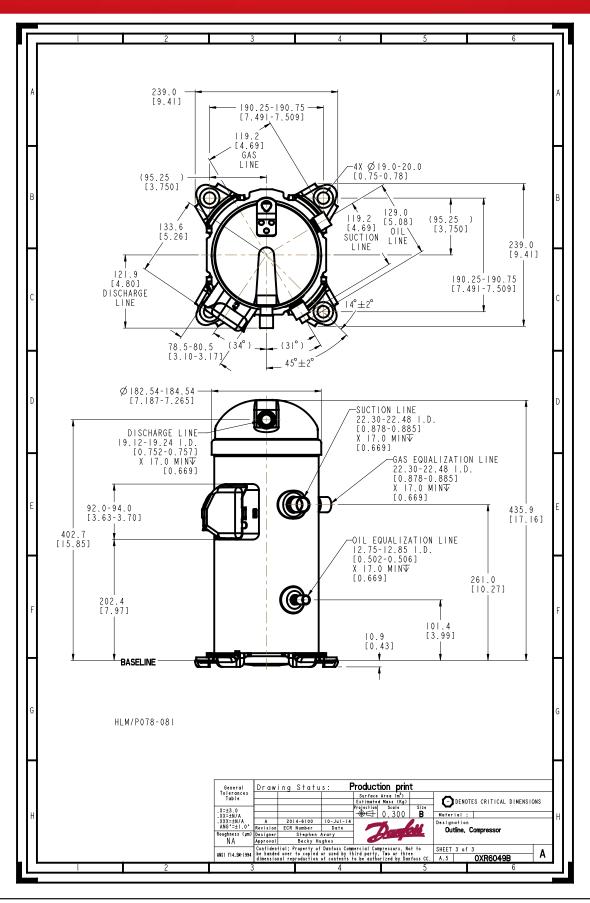
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1: Rotolock adapter (Suc & Dis)
2: Gasket (Suc & Dis)
3: Solder sleeve (Suc & Dis)
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Miscellaneous accessories	Code no.
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