

MasterSeal[®] PG 470

High performance, elastomeric joint sealant (Pouring Grade)

DESCRIPTION

MasterSeal PG 470 is a high grade, Polysulphide based sealant possessing outstanding resistance to deterioration due to weathering, ozone, ultra-violet light and attack by chemicals present in industrial atmospheres. It has the ability to withstand repeated cycles of compression and extension over a wide temperature range, and has excellent adhesion properties to all materials commonly employed in building and construction work.

MasterSeal PG 470 is supplied as 3 liter units of base and catalyst for sealing horizontal joints where pronounced cyclical movement is expected and where the service conditions would be harsh for most common sealants. It is ideal for use in expansion joints in reinforced concrete structures such as bridges, reservoirs, water treatment works, sea walls and roads, etc. It can also be used in floor joints subject to heavy usage where a high resistance to damage is required.

TYPICAL PROPERTIES*

Color	Grey
Solid content	97%
Viscosity	Pourable liquid
Tack free at 25°C	24 hours
Staining	Generally non-staining
Hardness shore A	18
Application temperature	5°C to 50°C
Recommended movement	Transverse $\pm 25\%$ M.A.F. (Movement Accommodation Factor)

PACKAGING

Pouring Grade: 3 liter (base and catalyst)

STANDARDS

ASTM C 920-02	Type M, Class 25
BS 5212 : Part 1 : 1990	Compliance
TT-S-00227E	General compliance

ESTIMATED SET AND CURE TIMES

Property	5°C	10°C	25°C	40°C
Pot life	24 hrs	18 hrs	2 hrs	1 hr
Initial set	5 days	72 hrs	24 hrs	5 hrs
Full cure	8 wks	5 wks	2 wks	7 days

JOINT SIZE

Joint size may range from a minimum of 5mm to a maximum of 50mm wide. Joints with cyclic movements should have a width : depth ratio 2:1 and designed so total movement does not exceed the 25% M.A.F. related to the joint width. Sealant depth shall not exceed joint width except joints subject to total immersion where joint profile should be 1:1.

Minimum sealant depth recommended:

- 5mm for metals, glass and other impervious surfaces.
- 10mm for all porous surfaces.
- 20mm for joints exposed to hydrostatic pressures.
- 5mm below flush for joints exposed to traffic.

APPLICATION PROCEDURE

JOINT PREPARATION SURFACE TREATMENT:

Concrete & Masonry

Surfaces must be clean and dry. Wire brush thoroughly and remove dust and all contaminants.

Metals

Remove any corrosion or mill scale by grit or shot blast, wire brush, grinder or chemical remover. De-grease the surfaces with clean cloths soaked in oil-free cleansing solvent.

Wood (bare)

Wood surfaces must be clean and dry, cut back or abrade where necessary to sound timber.

Glass and glazed materials

Thoroughly clean the surfaces with clean cloths soaked in oil-free cleansing solvent.

Coating surfaces

Coating should be removed and the surfaces treated as above.

Note: Where required, a bond breaking tape should be applied before priming.

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PRIMING:

The correct primer must always be used.

SURFACE APPLICATION:

MasterSeal P 101

Porous surfaces (such as concrete and masonry)
 Non-porous surfaces (such as metals, glass and glazed surfaces).

- Application of primer should not be carried out below 4°C.
- A single coat of primer should be applied by brush in accordance with the instructions on the primer tins. The primer must be allowed to dry to a tack free state before applying **MasterSeal PG 470**.
- **MasterSeal PG 470** should be applied within 3 hours of primer, otherwise re-priming will be necessary.

APPLICATION TEMPERATURE:

MasterSeal PG 470 should be applied when the ambient temperature is between 4°C and 50°C. When the temperature is below 10°C storage at room temperature for several hours will ease mixing and application.

Mixing MasterSeal PG 470:

- Mix and use one complete unit at a time. Do not sub-divide.
- Pouring grade is supplied in separate base & catalyst units.
- Sometimes slight settlement may occur in the catalyst, mix well, before adding to the base component.
- Mix for 5 - 10 minutes using a suitable paddle fitted to a 500 rpm electric drill moving the paddle completely through the mass of the material. The sides and base of the container should be periodically scraped down with a palette knife to ensure all of the catalyst is completely blended with the base compound.
- Failure to completely disperse catalyst throughout the base compound will result in uncured sealant. Once mixed **MasterSeal PG 470** should be used immediately.

APPLICATION:

- **MasterSeal PG 470** is formulated to be applied using a sealant gun but may be applied by trowel if required.
- Sealant guns are fitted with conical nozzles which can be cut to suit the joint width. The sealant should be gunned into the joint using an even trigger pressure, cleaning the nozzle occasionally to avoid contamination.
- Deep joints should be filled in two or more runs, to prevent air entrapment.
- Once the sealant has been applied, a small timber spatula, soaked in soapy water, should be used to compact the sealant into the joints and to achieve a smooth polished finish. Any masking tape which has been applied should be removed before the sealant cures.
- Mixing and application equipment should be cleaned immediately.

COVERAGE

MasterSeal PG 470 (length of joint in meters filled per 1 liter of material)

Depth of joint mm	Width of joint mm				
	10	15	20	25	30
10	10	6.7	5	4	3.33
15		4.45	3.33	2.67	2.23
20			2.5	2	1.67
25				1.6	1.33

STORAGE

Store under cover out of direct sunlight and protect from extremes of temperature. In tropical climates the product must be stored in an air conditioned environment. Shelf life is at least 12 months when stored between 5°C and 35°C.

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SAFETY PRECAUTIONS

The components and mixed sealant should not be left in contact with skin for prolonged periods. Gloves should be worn and the use of a barrier cream is strongly recommended. Solvent must not be used for cleaning the hands. Use an industrial cleaner and wash with soap and water. For further information including disposal instructions refer to the Material Safety Data Sheet

NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local Master Builders Solutions representative.

Master Builders Solutions reserves the right to have the true cause of any difficulty determined by accepted test methods.

QUALITY AND CARE

All Master Builders Solutions Products are manufactured under a management system independently certified to conform to the requirements of the quality, environmental and occupational health and safety standards of ISO 9001 and Master Builders Solutions ESHQ recommendations.

* Properties listed are based on laboratory controlled tests.

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CONTACT

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