

BW FINEFORM 65A**Water insoluble Forging Fluid**

Description	BW FINEFORM 65A is a chroline-free cold forging process oil composition of synthetic ester and selective friction modifiers and EP additives.															
Benefits	<ol style="list-style-type: none"> 1. High lubricity and extreme pressure performance provide long tool life. 2. Excellent oxidative stability and long sump life. 3. Improved surface finish and no scratching. 4. Less deterioration and excellent antioxidant. 															
Typical properties	<table border="1"> <thead> <tr> <th>Items</th> <th>Results</th> <th>Test method</th> </tr> </thead> <tbody> <tr> <td>Appearance, conc</td> <td>brown transparent liquid</td> <td>-</td> </tr> <tr> <td>Specific gravity, 15/4 °C</td> <td>0.914</td> <td>ASTM D1298</td> </tr> <tr> <td>Viscosity, 40 °C, mm²/s</td> <td>102</td> <td>ASTM D445</td> </tr> <tr> <td>Flash point, °C, COC</td> <td>218</td> <td>ASTM D92</td> </tr> </tbody> </table> <p>* Above test results are new fluid's typical properties, can be changed by quality improvement.</p>	Items	Results	Test method	Appearance, conc	brown transparent liquid	-	Specific gravity, 15/4 °C	0.914	ASTM D1298	Viscosity, 40 °C, mm ² /s	102	ASTM D445	Flash point, °C, COC	218	ASTM D92
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Application	Cold forging process of carbon steel and alloy steel. Weld nuts, pipe nuts, wheel nuts (SAE1045, 4120, 4135, 4140)															
Term of validity	12 months from the date of manufacture at sealed state, 0 to 40 °C.															
Safety information	Refer to the our MSDS for safety information <ol style="list-style-type: none"> 1.attention subject (when use) <ul style="list-style-type: none"> Completely remove existing fluids,chips from system. Keep drum sealed. Do not allow moisture penetrate into Neat type oil. Storage drums laid and avoid contacting with land. 															

The information contained and the recommendations made in this data sheet are based upon data collected and believed by us to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made herein with respect to the merchandise described and we assume no responsibility for the results or the use there of.